Hill of Fare Wind Farm

Abnormal Load Routeing Assessment





Sweco UK Limited	2888385
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Project Number	65209565
Client	RES Group
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Change list

Ver	Date	Description of the change	Reviewed	Approved by
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Table of contents

1	Intro	ntroduction		
	1.1	Study Area	1	
	1.2	Port of Entry		
		1.2.1 Aberdeen Port		
		1.2.2 Dundee Port	1	
	1.3	Route Description	2	
	1.4	Vehicle Specifications	3	
2	Netv	work Constraints	5	
3		nmary and Recommendations		
	3.1	Summary	14	
	3.2	Recommendations	14	

1 Introduction

1.1 Study Area

The proposed Hill of Fare Wind Farm is 21km directly west from Aberdeen and located off the B977, south of Echt, within the Dunecht Estate. The site location is shown below in Figure 1.

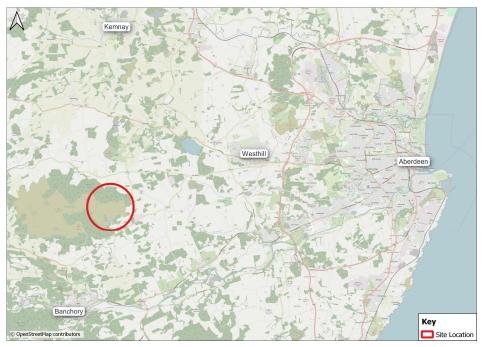


Figure 1.1: Site Location

1.2 Port of Entry

Two ports of entry are currently being considered for the delivery of turbine components to the mainland.

1.2.1 Aberdeen Port

Although the port has historically been used to land turbine components, it does not currently have any viable routes for egress for turbine components of the size proposed for Hill of Fare. However, the new South Harbour project could provide a suitable access route to the wider road network, subject to third party confirmation.

The Swept Path Analysis (SPA) starts from the Hareness Road / A956 junction, as defined in previous routeing study, although this may need to be revised once, and if, any road improvement schemes are confirmed.

1.2.2 Dundee Port

The port has a history of support to both the On and Off-shore wind Industry. Several road mitigation schemes have been implemented to enable the egress of large turbine components on to the wider road network. However, further improvements to the network are required to accommodate turbine components of the size proposed for Hill of Fare.



The exit route from the port runs directly out of the storage area along Broughty Ferry Road and on to Kingsway A972.

1.3 Route Description

The proposed routeing for the delivery of turbine components to site considers two main routes from each of the ports of entry. A further sub route has also been considered. The route options are:

Route Option 1: from the Port of Aberdeen

- Loads would exit the port onto Hareness Road before turning south onto the A956;
- Loads would continue southwest joining the A90 Aberdeen Western Peripheral Route (AWPR) northbound;
- Loads would proceed north on the A90 AWPR before joining the A944 westbound;
- Loads would exit the A944 at Dunecht and proceed south on the B977;
- Loads would continue on the B977 south for approximately 6km to the proposed site access;
- As required, loads would continue south to join the B9125 eastbound;
- Loads would turn left into Birchmoss Depot for storage.
- Following storage, loads would then return to the site access via the B9125 and the B977.

Route Option 2: from the Port of Dundee

- Loads would exit the port of Dundee and proceed westbound on the A972 Kingsway East;
- Loads would turn right from Kingsway East onto the A90 northbound;
- Loads would proceed north on the A90 to the New Mains of Ury before joining the A90 AWPR northbound;
- Loads would proceed north at the A90 / A956 roundabout and follow the route above to the proposed site access.

Sub Route Option A: from the point where route options 1 and 2 pass through Westhill

- Loads would instead turn left onto the B9119;
- Loads would then turn left at Garlogie onto the B9125 southbound;
- Loads would then turn right onto the B977 northbound to the proposed site access.

The proposed routes options are illustrated in Figure 1.2 below:



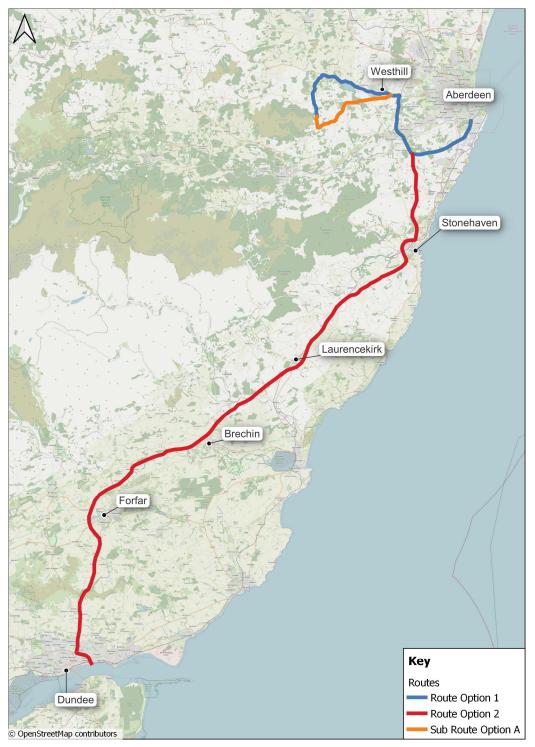


Figure 1.2: Route Options

1.4 Vehicle Specifications

The candidate turbine under consideration for the proposed Hill of Fare wind farm is the Siemens Gamesa 6.6MW 155 turbine. The main components are outlined in Table 1-1 below:

Component	Length (m)	Maximum Width (m)
Blade (Superwing)	76.8	4.4
Top Tower (low loader)	27.2	4.1
Mid Tower (clamp trailer)	16.8	4.8
Base Tower (clamp trailer)	11.0	4.8

Table 1.1: Component Specifications

Turbine details for the Siemens Gamesa 6.6mw 155 are based on technical information provided by, and confirmed in, liaison with RES. The accuracy of the delivery vehicle arrangement and steering capabilities will need to be confirmed by the haulage contractor, for each respective vehicle. It is also recommended that a dry run is undertaken prior to the commencement of deliveries, as this is likely to be a condition of any subsequent planning permission for the wind farm.

A plan showing the details of the vehicle specifications adopted for the swept path analysis is provided in **Appendix A**.

2 Network Constraints

This section outlines the potential critical constraint locations to the movement of the proposed turbine components.

Table 2.1 below provides details of the identified constraints on each of the proposed route options. The table also identifies the key elements of the expected road works to enable the manoeuvres of all of the assessed turbine components, namely, the blade and the most onerous column sections.

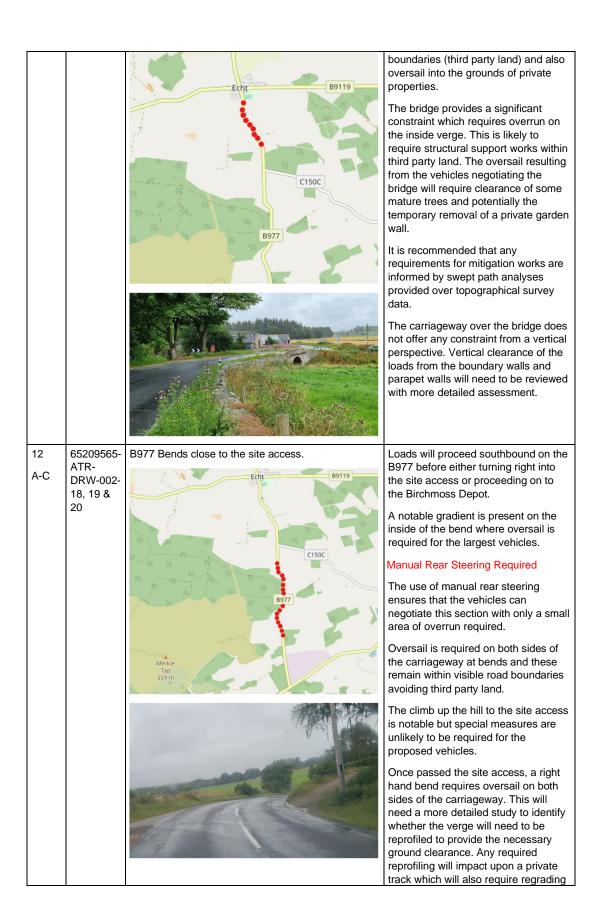
Plans illustrating the locations of the constraints, referenced as Points of Interest (POI), are provided in **Appendix B** and the SPA figures are provided in **Appendix C**.

POI	Drawing Ref	Key Constraint	Details
1	Not used	Aberdeen Port, Skewed alignment of the railway bridge on Coast Road.	Given the recent completion of the South Harbour, the potential exists for a new route via an improved bridge alignment over the railway line on Coast Road, and west on to Hareness Road to the A956. In addition to any new railway bridge, improvements are likely to be required at the Coast Road/Hareness Road junction.
2	65209565- ATR- DRW-002- 01	Hareness Road / A956 Wellington Road	Loads will turn left onto the A956 and proceed south. The tractor unit of the blade transporter will initially use the northbound carriageway of the A956 before crossing back onto the southbound carriageway. Manual Rear Steering Required The vehicle will oversail both verges on the Hareness Road approach and the central splitter island. This will require the temporary removal of two lighting columns on the northern verge, a lighting column in the splitter island, and a speed limit sign in the southern verge. The vehicle will overrun the central reservation and the western verge of the A956 Wellington Road. This will require the provision of a temporary running surface in the western verge. It will also require the temporary removal of two lighting columns and some road signage in the central reservation. The manoeuvre will require the trees in the western verge to be trimmed back and the grass in the verge on the inside of the bend trimmed and the verge inspected for obstacles. It was noted that a decommissioned lighting

			column base is currently present in this area.
3	65209565- ATR-	A956 Roundabout, Altens	Loads will proceed south on the A956 taking the 3rd exit.
	DRW-002- 02		The vehicle will partially oversail the central island of the roundabout on its eastern side. This will require the temporary removal of a traffic signal. The loads will need to negotiate the existing pedestrian guard railing on the entry and exit arms although the analyses suggests that these can remain in situ.
4	65209565- ATR- DRW-002- 03	A956 / A90 AWPR Roundabout	All loads will transverse the roundabout central island to take the second exit and proceed north on the A90 AWPR.
			Manual Rear Steering Required
			The vehicle will oversail the southern verge of the approach arm. This will require the temporary removal of a lighting column. A pair of control boxes are located in the southern verge although the blade is likely to clear these. It is recommended that the rear tip height of the loaded blade will need to be verified, and box relocated if required. An associated pole may need to be temporary relocated.
			The vehicle will need to pass directly across the central island of the roundabout. This will require some regrading of the island to provide suitable gradients and the provision of a temporary running surface. The chevron sign for the eastern approach arm will also need to be temporarily removed. The vehicle will oversail a corner of the central reservation on the exit arm.
			The central reservation on the exit arm. This will require the relocation of a direction sign.
5	65209565- ATR- DRW-002- 04	A90 AWPR / A994 Roundabout	Loads will turn left into the first exit, utilising the central reservation of the A994 and proceed westbound.
	04		The vehicle will oversail both verges on the approach arm. This will require the temporary removal of traffic signal poles and signage on both sides and at least one lighting column from the inside verge.

			Both verges climb fairly steeply from the carriageway edge and it is recommended that the extent of the swept path is compared against a 3D topographical survey to identify if any regrading of the verge is required. The vehicle will overrun the central reservation of the A944. The existing surface will need to be checked to confirm it is suitable to accommodate the proposed vehicles, otherwise an additional load bearing surface will be required. A road sign and a bollard will also need to be temporary removed.
6	65209565- ATR- DRW-002- 05	A944 / Endeavour Drive Roundabout	All loads will traverse the roundabout central island to take the second exit and proceed westbound. The vehicles will overrun the central island of the roundabout. This will require the provision of a temporary running surface. Two chevron signs will also need to be temporarily removed.
7	65209565- ATR- DRW-002- 06	A944 / Broadstraik Avenue Roundabout	All loads will need to utilise the full carriageway and traverse the roundabout central island to take the second exit and proceed westbound. The vehicles will overrun the central island of the roundabout and the northern verge of the A944 on exit. This will require the provision of a temporary running surface. The works will require the removal of planting on the island and the temporary removal of some bollards.
8	65209565- ATR- DRW-002- 07	A944 / Broadstraik Road Roundabout	All loads will need to utilise the full carriageway and traverse the roundabout central island to take the second exit and proceed westbound. The vehicles will overrun the northern verge of the approach arm. This will require the temporary removal of a street lighting column, pedestrian guard railing and pedestrian crossing signal poles. A temporary running surface will also be required to protect the grassed areas. The vehicles will overrun the central island of the roundabout. This will require the provision of a temporary running surface. The works will require the removal of planting and the temporary removal of bollards on the island.
9	65209565- ATR-	A944 / B977 Left Turn	Loads will turn left, with blade transporters required to cut the inside

	DRW-002- 08	P077 Mark of Eak	of the bend, and proceed southbound on the B977. Manual Rear Steering Required The blade vehicles will need to overrun and oversail the inside of the bend. This will require the regrading of the field and provision of a large section of overrun area. The works will also require the partial removal of the boundary stone wall, post and wire fencing, saplings and established trees. Two lighting columns and speed limit change signs are also located in the overrun area and will need to be temporarily removed. In order to avoid the need to remove the trees, the previous studies have shown the loads overrunning the far verge and then tying back into the B977 carriageway. However, it was noted on site that the ground levels will require substantial earthworks to provide a suitable gradient. Either solution is feasible and a review of costs and other impacts should be undertaken to establish a preferred option.
10 A-G	65209565- ATR- DRW-002- 09, 10, 11, 12, 13, 14 & 15	B977, North of Echt	Loads will proceed southbound on the B977. Manual Rear Steering Required The use of manual rear steering ensures that the vehicles can negotiate the section without the need for any overrun. However a number of oversail areas are required and, in some places these extent beyond the visible road boundaries, therefore impacting upon third party land. It is recommended that any requirements for mitigation works are informed by swept path analyses provided over topographical survey data.
11 A-B	65209565- ATR- DRW-002- 16 & 17	B977 Double Bend, North of Echt	Loads will proceed southbound on the B977 including the crossing of a small skewed bridge. Manual Rear Steering Required The use of manual rear steering ensures that the vehicles can negotiate the majority of this section without the need for any overrun. A number of oversail areas are required and, in some places these extent beyond the visible road



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			to tie back into the carriageway at an appropriate gradient. It is recommended that any requirements for mitigation works are informed by swept path analyses provided over topographical survey data.
X1	65209565- ATR- DRW-002- 21	B977 / B9125 Junction	Loads will turn left at the junction and overrun and oversail a large portion of the inside of the bend. The loads will then proceed east along the B9125 before returning in the opposite direction from the Birchmoss Depot on leaving the storage facility Manual Rear Steering Required The blade vehicles will need to overrun and oversail the inside of the bend. This will require the removal of undergrowth and regrading of the scrub area beyond the existing carriageway. The area currently includes a drainage system to feed surface water into the brook to the rear. The works will also require the temporary removal of two Give Way signs. A control box is also located within the overrun area and will need to be relocated.
X2	65209565- ATR- DRW-002- 22	B9125 / Birchmoss Depot Access from the west	Loads will turn left at the junction and proceed in the site. Manual Rear Steering Required To accommodate movements to and from the west, the vehicles will overrun a large area on the inside of the bend. A further area beyond will need to be cleared to facilitate oversail. This will require the temporary removal of garden planting and private signage. Two lighting columns will need to be temporarily removed as will numerous ground based uplighters. Numerous signs and lighting/cctv columns will need to be temporarily removed to facilitate oversail of the central reservation within the site. The western boundary of the depot is located adjacent to the B977. The potential of providing a new temporary access directly onto the B977 should be explored to avoid the works identified at POI X1 and X2.

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			I
13	65209565- ATR- DRW-002-	Broughty Ferry Road / A930, Dundee	Loads will proceed ahead through the junction and proceed westbound.
	23	inter 1	Manual Rear Steering Required
			The vehicles will oversail the footways on both sides of the railway bridge. The loads will also oversail beyond the existing roundabout cut-through lane.
			The bollards which currently block the roundabout cut-through lane will need to be temporarily removed, along with a roundabout direction arrow sign. A low vehicle restraint barrier railing is present on the western side of the bridge but should be easily oversailed by all vehicles.
14	65209565- ATR-	A972 Strips of Craigie / Kingsway E Roundabout	Loads will proceed ahead through the junction and proceed westbound.
	DRW-002- 24		Although a bypass route has already been provided on the southern approach to the roundabout, the proposed vehicles will still overrun both islands to the south of the roundabout. This will require the temporary removal of one of the three lighting columns and a number of traffic signs from the southern most island. Also, the bollards blocking the bypass route from both islands will need to be temporarily removed.
			The vehicles will oversail the footway on the western side of the exit arm. This will require the temporary removal of a section of pedestrian guard railing. The lighting column may also need to be relocated although more detailed measurements may confirm that these works are not needed.
15	65209565- ATR-	A972 Kingsway East / Mid Craigie Road Roundabout	Loads will proceed ahead through the roundabout and proceed westbound.
	DRW-002- 25		Manual Rear Steering Required
			The vehicles will oversail the verges on the western frontage of the approach arm and the exit arm. This will require the temporary removal of a section of pedestrian guard railing from each verge.
			The vehicles will also oversail the central island although no further works are required.
16	65209565- ATR-	A972 Kingsway East / Pitkerro Rd Roundabout	Loads will proceed directly through the central island.
	DRW-002- 26		The vehicle will need to pass directly across the central island in order to avoid impacting the pedestrian

			overbridge and associated ramps. This will require the removal of planting and the regrading of the affected section of the island to provide suitable shallow gradients to and from the carriageway. The works will also require the provision of a temporary running surface on the island. The two affected chevron signs, including PV panels, will also need to be temporarily removed.
17	65209565- ATR- DRW-002- 27	A972 Kingsway East / A90 North, Right Turn	Loads will turn right directly into the northbound carriageway and proceed northbound. Manual Rear Steering Required The junction is an extremely busy junction and forms a critical node in the strategic road network. Any works at this junction are likely to be heavily constrained and will require significant liaison and therefore lead in times. The vehicles will oversail a number of splitter islands including: the two islands at the stop line of the A929; the island at the stop line of the A90; the central reservation opposite the A90 stop line and the central reservation of the A90. This will require the temporary removal of a number of traffic signal poles and pedestrian guard railing. No lighting columns are affected. The signal poles will need to be replaced with removable sockets to ensure the efficient operation of the junction when loads are not passing through. Alternative measures will also need to be provided for pedestrians to ensure their safety whilst the guard railings at crossings are removed. The load will also overrun the central reservation of the A90. Overrunning the islands will likely require kerb treatments to enable the vehicles to bump up the kerbs with ease.
22	65209565- ATR- DRW-002- 28	A90 / Fintry Drive Roundabout	Loads will proceed ahead and continue northbound. The vehicles will oversail the footways on the approach and the exit to the roundabout. They will also oversail the central island. No physical works are required.

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23	65209565- ATR- DRW-002- 29	A90 / William Fitzgerald Way Roundabout	Loads will proceed ahead and continue northbound. Manual Rear Steering Required The vehicles will oversail the western frontages of the approach arm and the exit arm. This will require the temporary removal of two lighting columns from the first verge and a speed camera warning sign, speed limit sign and lighting column from the second verge. The vehicles will also oversail the central island although no further works are required.
24	65209565- ATR- DRW-002- 30	A92 / A90 AWPR Slip Road and Roundabout	Loads will exit the A92 northbound and take the third exit of the A90 / B979 roundabout. Manual Rear Steering Required The blade vehicles will oversail the verge on both sides of the off-slip carriageway. This will require the temporary removal of the lighting columns, chevron signs, speed limit signs, direction signs and roundabout advanced waning signs. The vehicles will also need to utilise the central island to negotiate the turn. This will require the removal of planting and provision of a temporary running surface. The roundabout features a walled structure on the southern edge which will need to be removed and levelled. The structure's use is currently unknown but suspected as some form of headwall for unseen drainage infrastructure.

Table 2.1: Identified Works



3 Summary and Recommendations

3.1 Summary

The assessment has identified that both routes and the sub option are feasible, with the necessary mitigation works being implemented.

Route 1: This is dependent on the provision of some form of crossing facility to enable vehicles to cross the railway on Coast Road, adjacent to the new South Harbour.

Route 2: Despite the fact that this port has been used for turbine deliveries for a number of years, the scale of the proposed turbine components will result in significant levels of additional mitigation works in order to reach the A90 from the port. The identified works are likely to require intensive design liaison with the roads authorities given the sensitivity of the road network.

Sub Route Option A: This provides an alternative to the main routes from Westhill to site. The route avoids some identified constraint points whilst introducing others. The route has the potential to accommodate the identified vehicles.

3.2 Recommendations

A number of recommendations have been made throughout the descriptions of mitigation works provided in Section 2.

A few highlighted recommendations are listed below.

- Continued liaison with Aberdeen Port Authority to understand progress on any new railway crossing on Coast Road;
- Liaison with a haulage contractor to confirm with more accuracy, the maximum vertical clearance of the blade tip once loaded on level ground. This will inform the identification of additional risk items such as communications/control boxes, parapet walls and vehicle restraint barriers at numerous points on the routes;
- Commission topographical surveys of the following key sections to understand vertical aspects of mitigation works:
 - o A90 AWPR / A944 Roundabout;
 - The extent of the B977 identified within POIs 10, 11 and 12.
- Identification of private ownership boundaries on the B977, outwith the control of the Dunecht Estate;
- Liaison with Birchmoss Depot to understand the potential to provide a new/temporary access through to the B977 from its western boundary;
- Early engagement with Transport Scotland to understand lead times and requirements for works on the A90 and A972 within Dundee, A90 at Stonehaven and the A90/A956 from Aberdeen.



Appendix A – Vehicle Specifications

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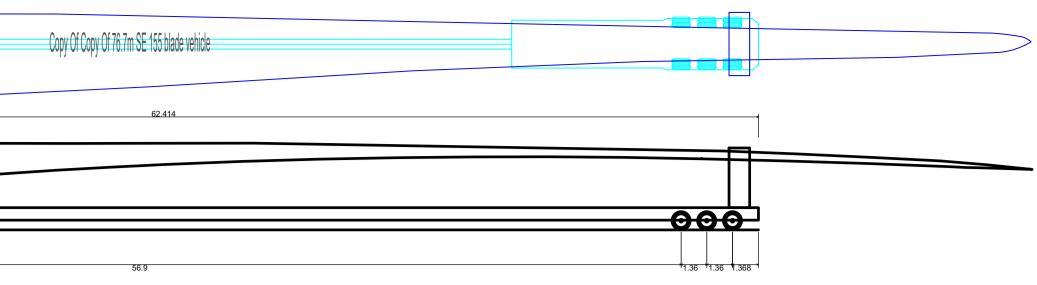
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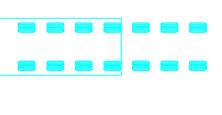
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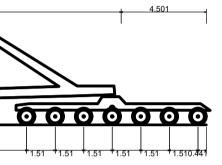
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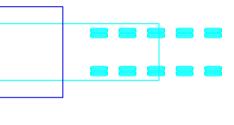
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	SE 11.4m Base Tower clamp Trailer
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SE 11.4m Base Tower clamp Trailer Overall Length Overall Width Overall Body Height Min Body Ground Clearance Max Track Width Lock to lock time Wall to Wall Turning Radius	16.56 37.076m 3.000m 5.241m 0.427m 2.520m 6.00s 9.800m
	SE 16.8m Mid Tower clamp Trailer
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SE 16.8m Mid Tower clamp Trailer Overall Length Overall Width Overall Body Height Min Body Ground Clearance Max Track Width Lock to lock time Wall to Wall Turning Radius	37.826m 3.000m 5.141m 0.341m 2.520m 6.00s 9.800m
	SE 6 axle tower low loader
	SE 6 axle tower low loader 28.7

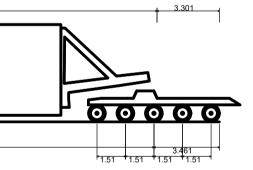
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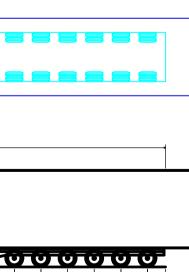












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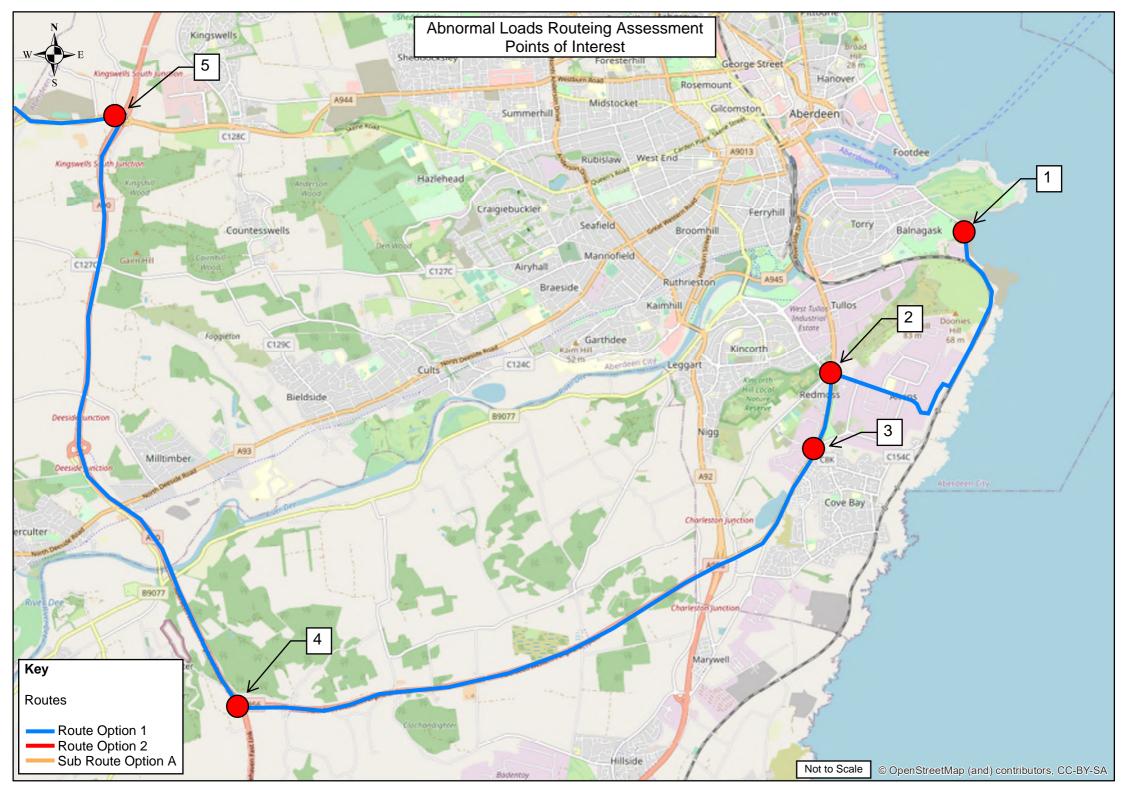
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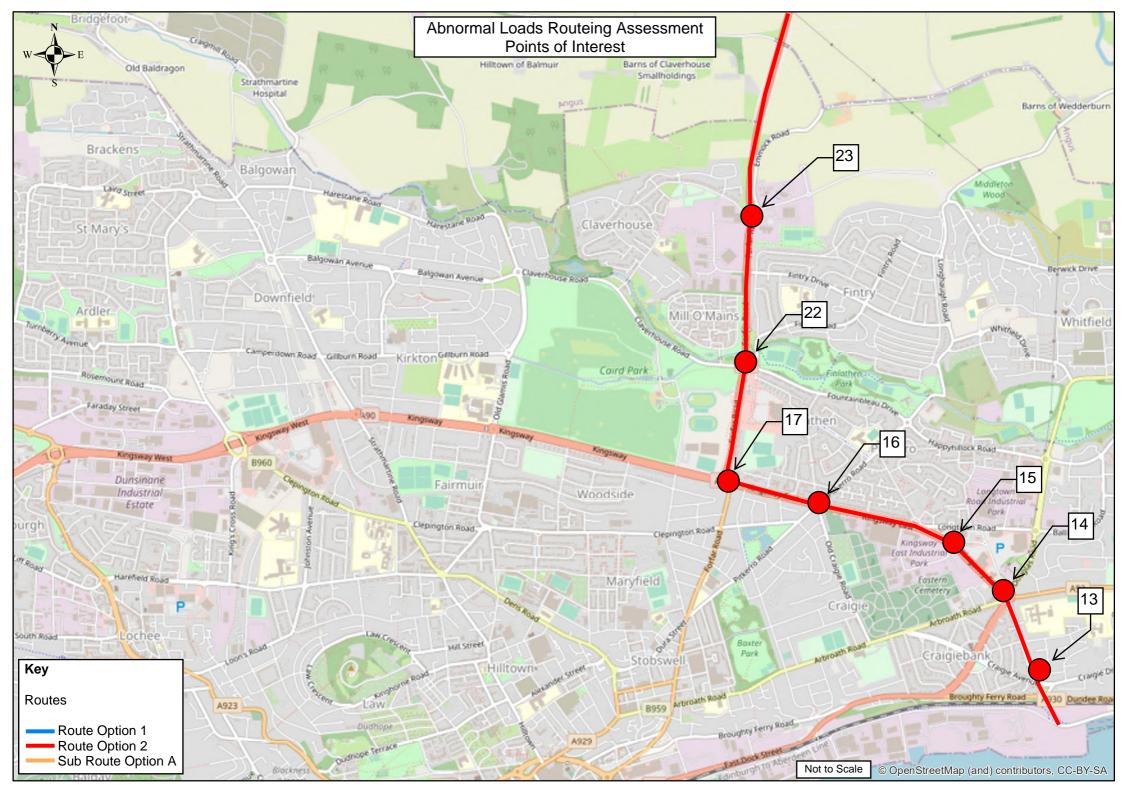


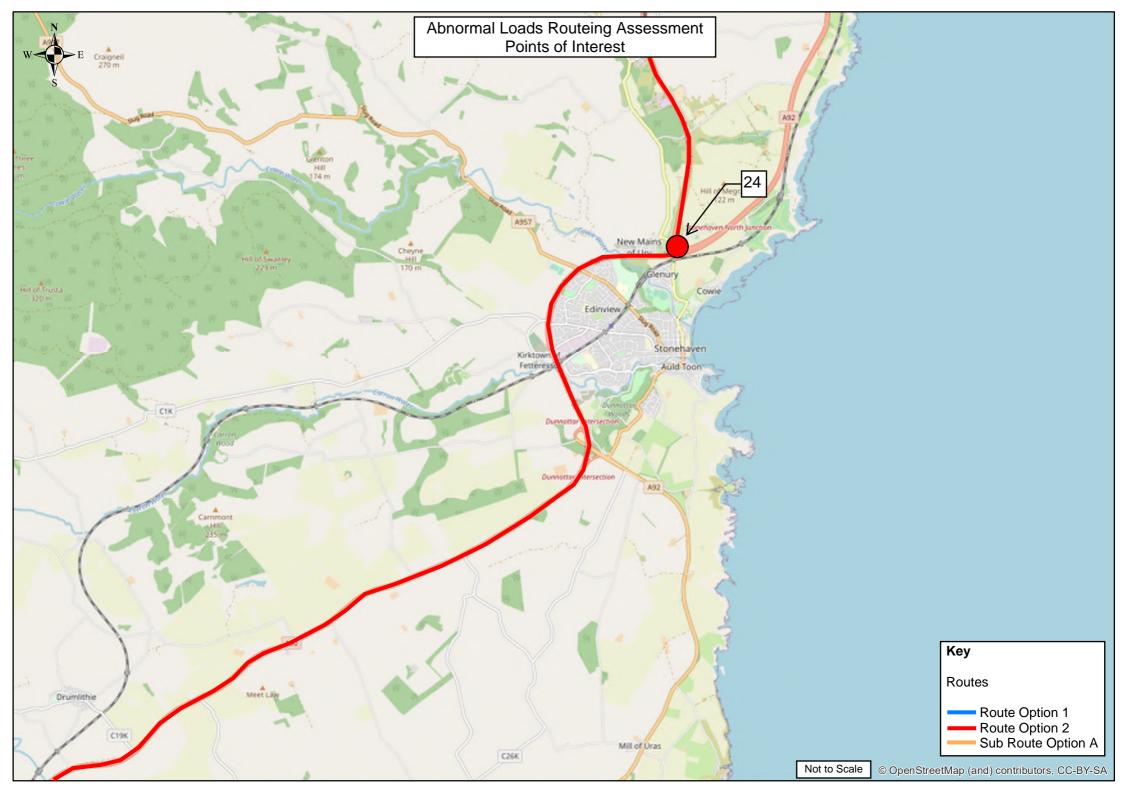
Appendix B – POI Plan

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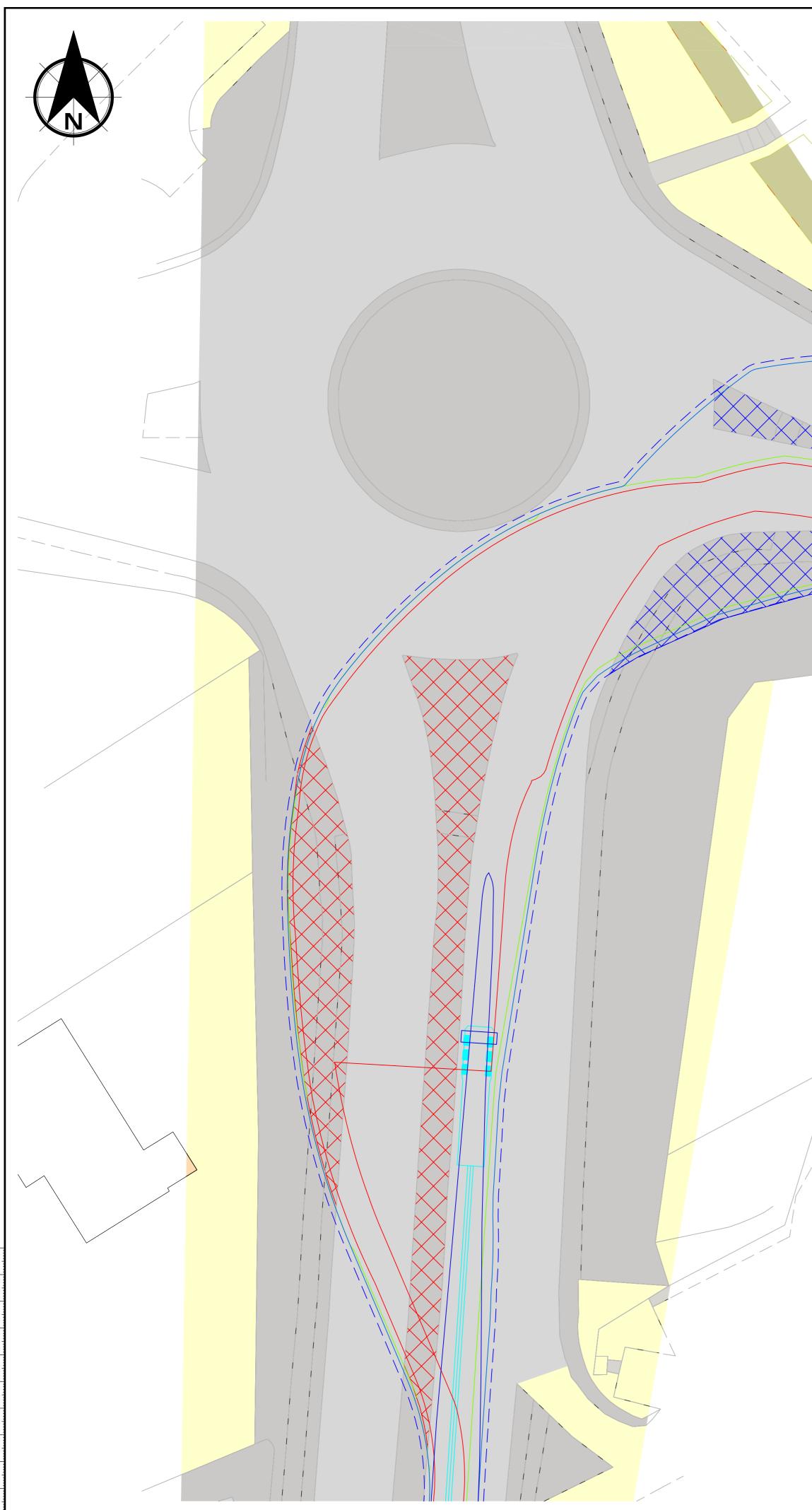
Appendix C – Swept Path Analysis

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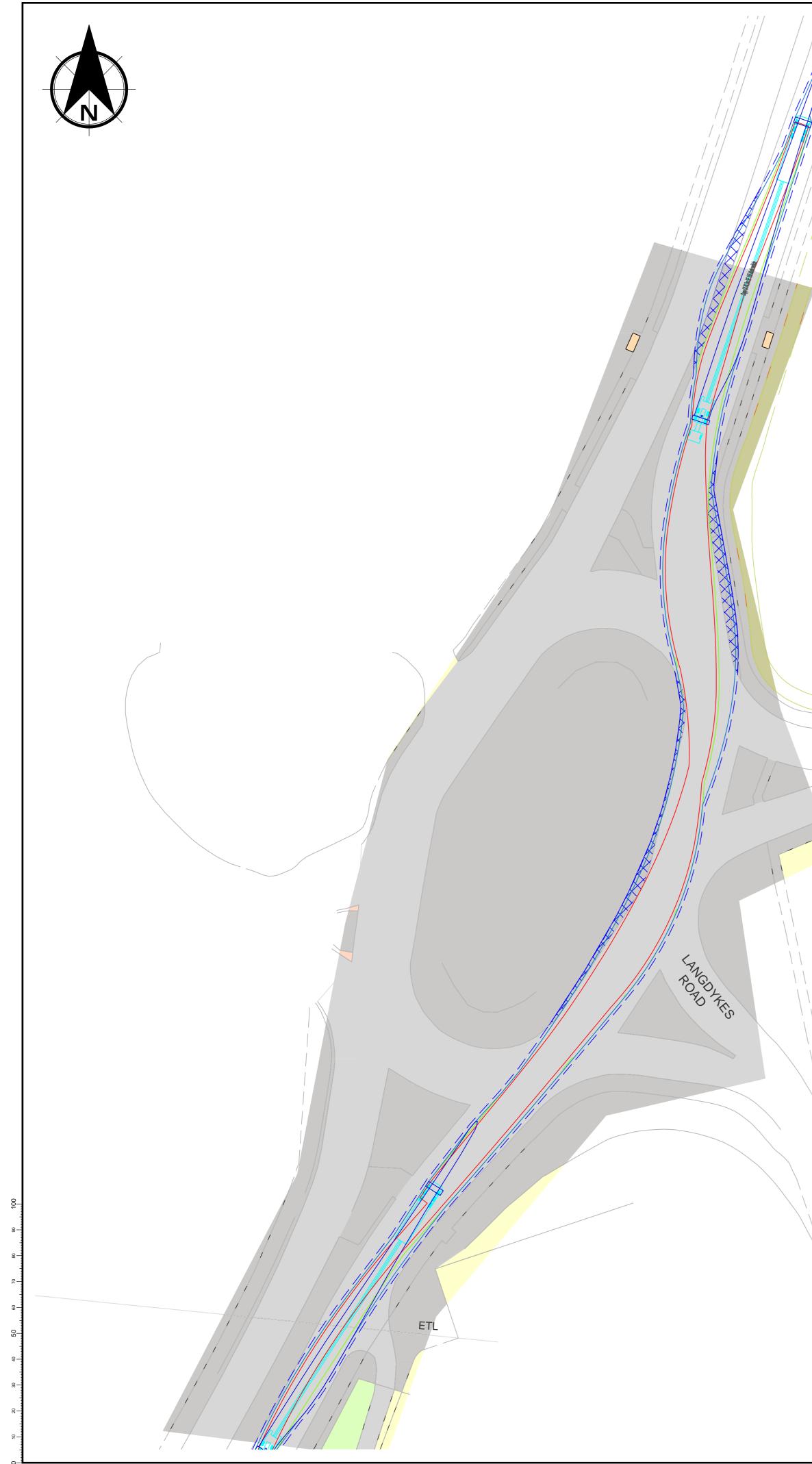
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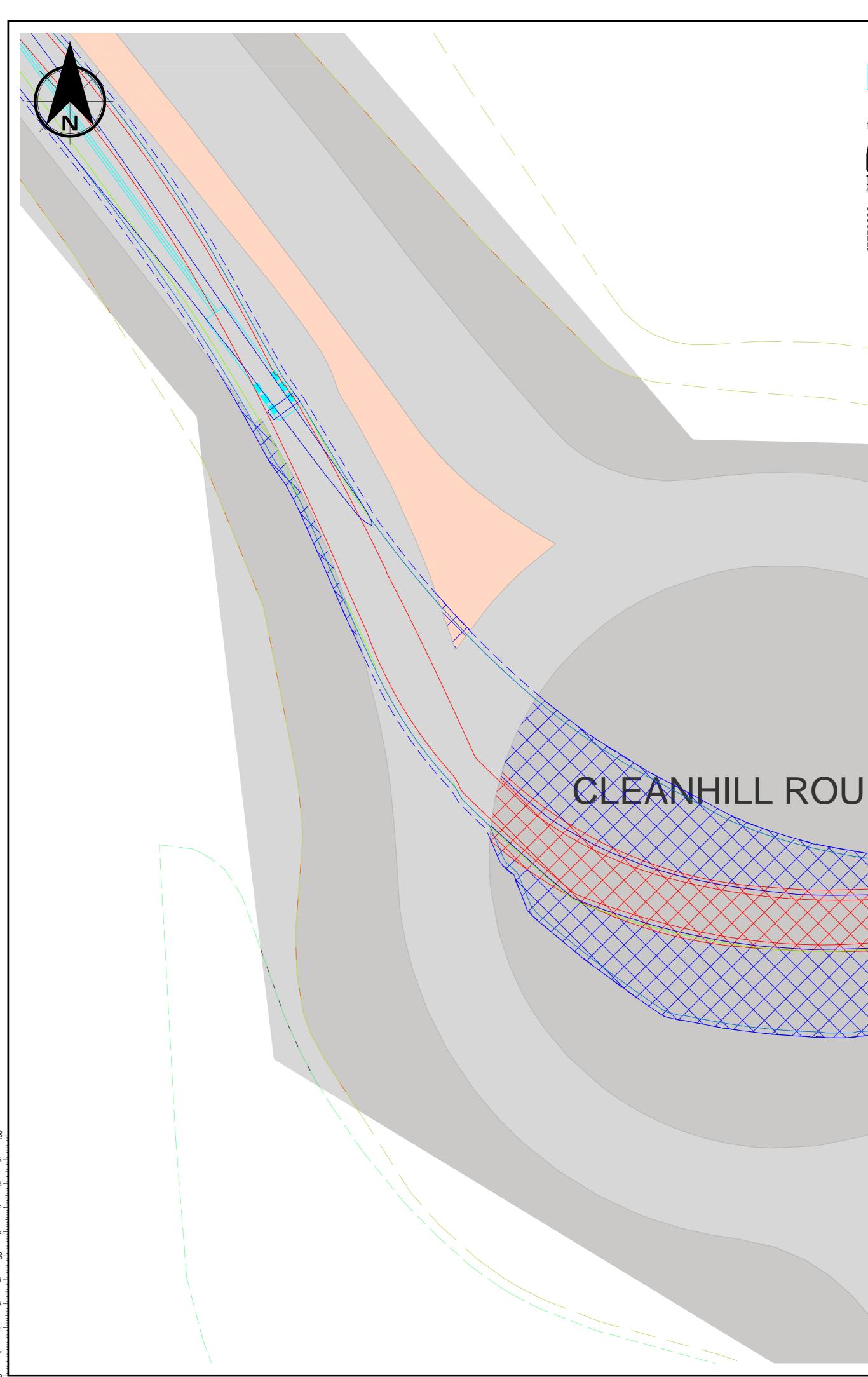


	NOTES
Copy Of 76.7m SE 155 blade vehicle	1. ALL DIMENSIONS IN METRES, UNLESS STATED OTHERWISE.
	2. TURBINE DETAILS ARE BASED ON TECHNICAL INFORMATION PROVIDED BY RES IN RELATION TO SIEMENS GAMESA
	6.6MW 155. THE ACCURACY OF THE DELIVERY VEHICLE ARRANGEMENT AND STEERING CAPABILITIES TO BE CONFIRMED BY THE HAULAGE CONTRACTOR, FOR EACH
	RESPECTIVE VEHICLE, PRIOR TO DELIVERY OF THE TURBINE COMPONENTS.
C O Image: State of the s	3. IF ACTUAL VEHICLES USED FOR THE DELIVERY OF THE TURBINE COMPONENTS DIFFER FROM THOSE SHOWN ON THIS DRAWING THEN ANY DESIGN BASED UPON THIS
Copy Of 76.7m SE 155 blade vehicleOverall Length66.143mOverall Width3.402mOverall Body Height4.777mMin Body Ground Clearance0.427mMax Track Width2.750mLock to lock time6.00sWall to Wall Turning Radius9.800m	INFORMATION WILL NEED TO BE REASSESSED TO CONFIRM THAT IT IS ACCEPTABLE.
Max Track Width 2.750m Lock to lock time 6.00s Wall to Wall Turning Radius 9.800m	 BASED ON OS MASTERMAP. LICENCE 0100031673. 2023 PRIOR TO UNDERTAKING FULLY LOADED DELIVERIES, ALL MITIGATION WORKS SHOULD BE UNDERTAKEN TO THE
	SATISFACTION OF THE ROAD AUTHORITY AND HAULAGE CONTRACTOR. A DRY RUN SHOULD ALSO BE UNDERTAKEN TO ENSURE THE PROPOSED MANOEUVRES ARE POSSIBLE
	WITHIN THE AVAILABLE SPACE.
	KEY
	OVERSAIL
	MANUAL OVERRIDE REAR
	STEERING
Copy Of 18.1m SE 165 blade vehicle	
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	P01 23.08.2023 FINAL ISSUE IB MWD MWD Rev Date Amendment Details Dr'n Chk' App' This drawing should not be relied on or used in circumstances other than those for which it was
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	Web: www.sweco.co.uk
	Client
	Project Title
	HILL OF FARE
	Drawing Title ABNORMAL LOADS ROUTEING ASSESSMENT -
	BLADE TRANSPORTER
	POI 02 Purpose Of Issue
	FINAL Status Status Description S2 FOR INFORMATION
	Drawn IB Designed IB Checked MWD Approved MWD
SCALE 1 : 250 / 10m 0 10m	Sheet SizeScaleSweco RefRevisionA11:25065209565P01Drawing Number
	65209565_ATR_DRW_002-01

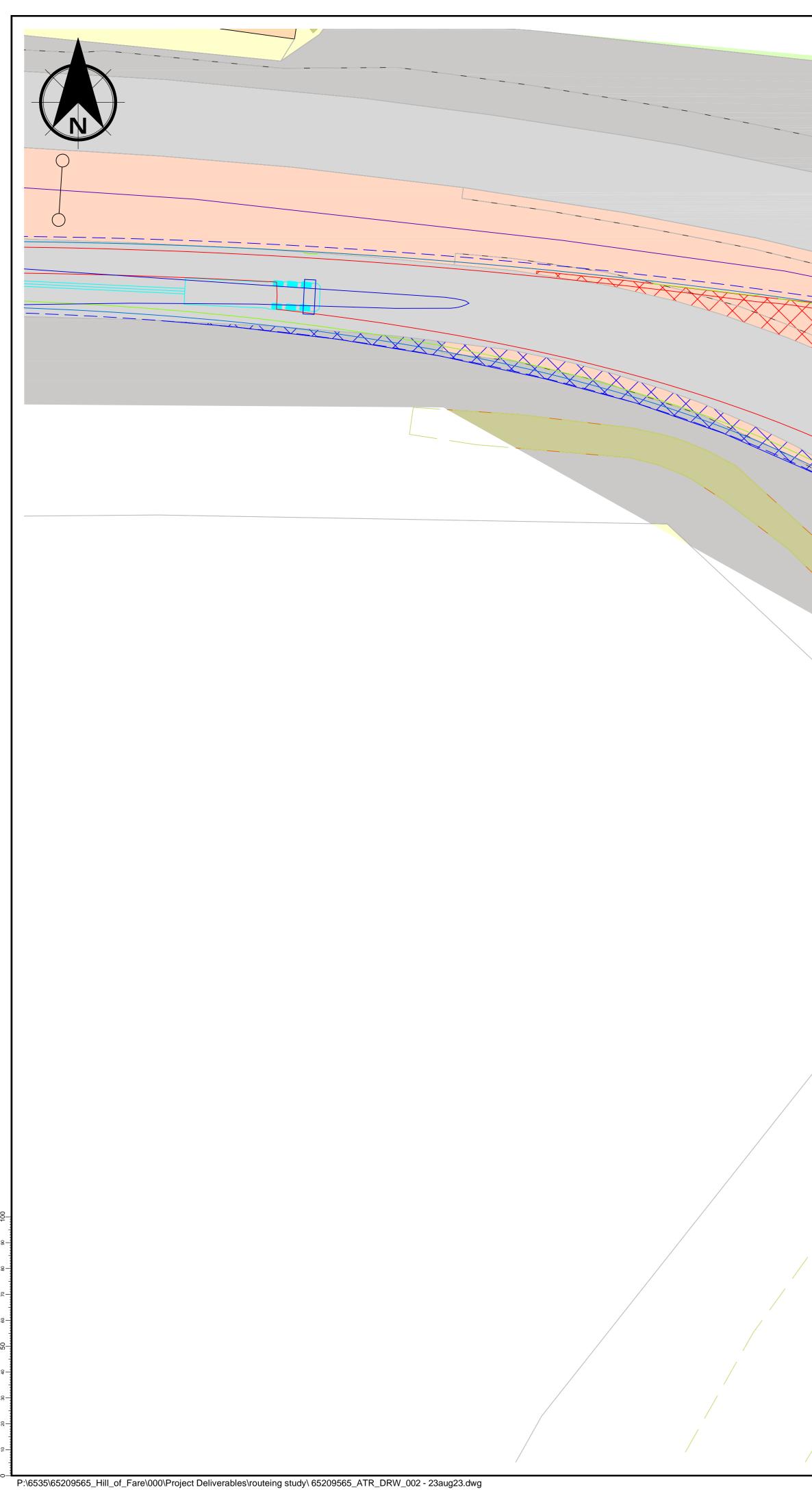


			Copy Of 76.7m SE 155 blade vehicle	
			62.414	
	Max 90° Horiz 1.255 3.3 1.35 10° Vert		56.9	
/ /	Copy Of 76.7m SE 155 blade vehicle Overall Length Overall Body Height Min Body Ground Clearance Max Track Width Lock to lock time Wall to Wall Turning Radius	66.143m 3.402m 4.777m 0.427m 2.750m 6.00s 9.800m		

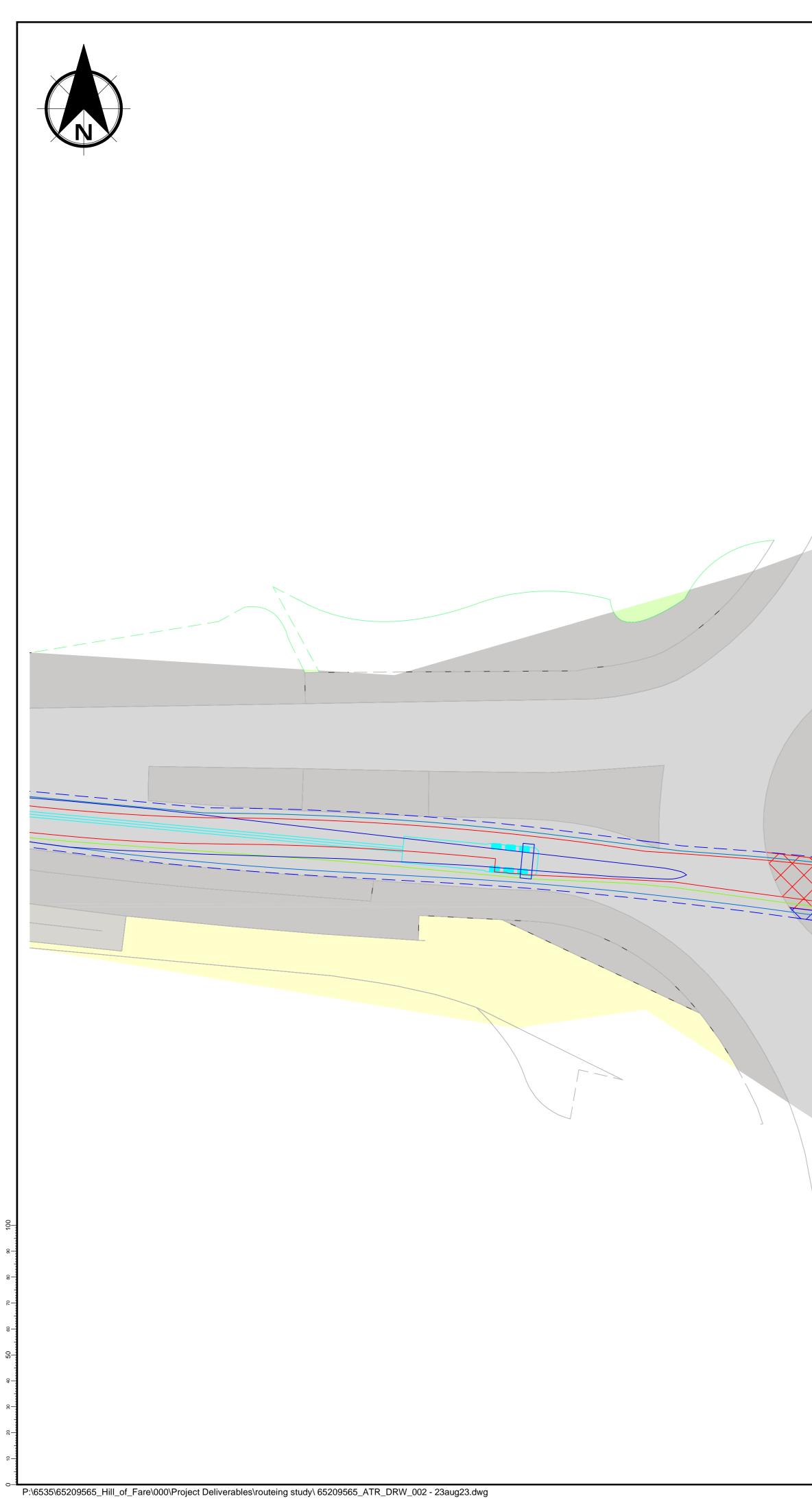
	NOTES
	 ALL DIMENSIONS IN METRES, UNLESS STATED OTHERWISE. TURBINE DETAILS ARE BASED ON TECHNICAL INFORMATION
	2. TORBINE DETAILS ARE BASED ON TECHNICAL INFORMATION PROVIDED BY RES IN RELATION TO SIEMENS GAMESA 6.6MW 155. THE ACCURACY OF THE DELIVERY VEHICLE ARRANGEMENT AND STEERING CAPABILITIES TO BE CONFIRMED BY THE HAULAGE CONTRACTOR, FOR EACH RESPECTIVE VEHICLE, PRIOR TO DELIVERY OF THE TURBINE COMPONENTS.
	3. IF ACTUAL VEHICLES USED FOR THE DELIVERY OF THE TURBINE COMPONENTS DIFFER FROM THOSE SHOWN ON THIS DRAWING THEN ANY DESIGN BASED UPON THIS INFORMATION WILL NEED TO BE REASSESSED TO CONFIRM THAT IT IS ACCEPTABLE.
	4. BASED ON OS MASTERMAP. LICENCE 0100031673. 2023
	5. PRIOR TO UNDERTAKING FULLY LOADED DELIVERIES, ALL MITIGATION WORKS SHOULD BE UNDERTAKEN TO THE SATISFACTION OF THE ROAD AUTHORITY AND HAULAGE CONTRACTOR. A DRY RUN SHOULD ALSO BE UNDERTAKEN TO ENSURE THE PROPOSED MANOEUVRES ARE POSSIBLE WITHIN THE AVAILABLE SPACE.
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	P01 23.08.2023 FINAL ISSUE IB MWD MWD
	Rev Date Amendment Details Dr'n Chk' App' This drawing should not be relied on or used in circumstances other than those for which it was originally prepared and for which Sweco UK Limited was commissioned. Sweco UK Limited accepts no Sweco UK Limited was commissioned. Sweco UK Limited was commissioned. Sweco UK Limited was commissioned.
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	Client
	Project Title
	HILL OF FARE
	ABNORMAL LOADS ROUTEING ASSESSMENT -
	BLADE TRANSPORTER
	POI 03 Purpose Of Issue
	FINAL Status Description
	S2 FOR INFORMATION Drawn Designed Checked Approved
SCALE 1 : 500	IB IB MWD MWD Sheet Size Scale Sweco Ref Revision
40m	A1 1:500 65209565 P01 Drawing Number
	65209565_ATR_DRW_002-02



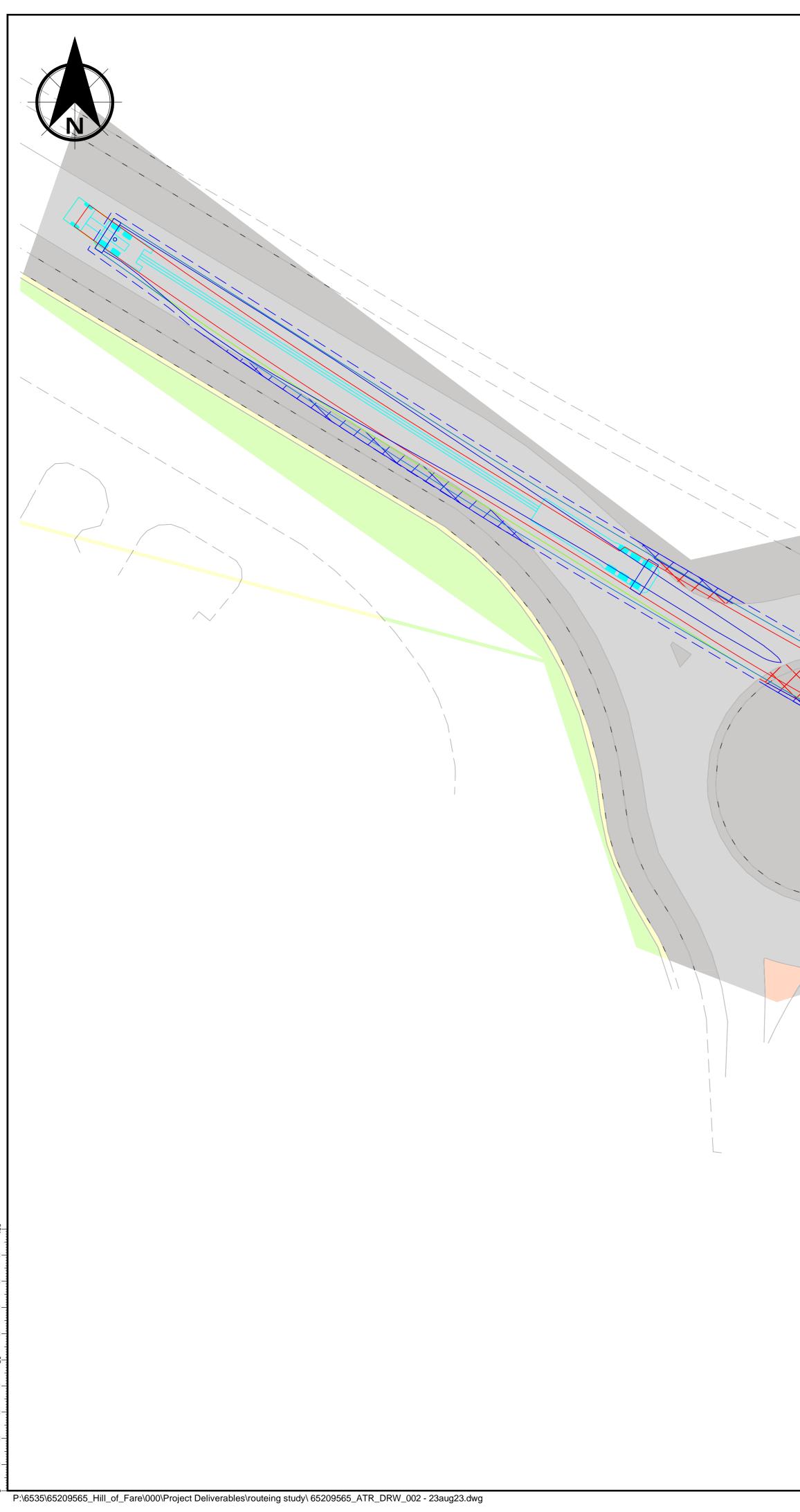
			NOTES
	Copy 0176.7m SE 155 blade vehicle 62.414		 ALL DIMENSIONS IN METRES, UNLESS STATED OTHERWISE. TURBINE DETAILS ARE BASED ON TECHNICAL INFORMATION PROVIDED BY RES IN RELATION TO SIEMENS GAMESA 6.6MW 155. THE ACCURACY OF THE DELIVERY VEHICLE ARRANGEMENT AND STEERING CAPABILITIES TO BE CONFIRMED BY THE HAULAGE CONTRACTOR, FOR EACH RESPECTIVE VEHICLE, PRIOR TO DELIVERY OF THE TURBINE COMPONENTS.
Copy Of 76.7m SE 155 blade vehicle Overall Length 66.143m Overall Width 3.402m Overall Body Height 4.777m Min Body Ground Clearance 0.427m Max Track Width 2.750m Lock to lock time 6.00s Wall to Wall Turning Radius 9.800m	56.9		 IF ACTUAL VEHICLES USED FOR THE DELIVERY OF THE TURBINE COMPONENTS DIFFER FROM THOSE SHOWN ON THIS DRAWING THEN ANY DESIGN BASED UPON THIS INFORMATION WILL NEED TO BE REASSESSED TO CONFIRM THAT IT IS ACCEPTABLE. BASED ON OS MASTERMAP. LICENCE 0100031673. 2023 PRIOR TO UNDERTAKING FULLY LOADED DELIVERIES, ALL MITIGATION WORKS SHOULD BE UNDERTAKEN TO THE SATISFACTION OF THE ROAD AUTHORITY AND HAULAGE CONTRACTOR. A DRY RUN SHOULD ALSO BE UNDERTAKEN TO ENSURE THE PROPOSED MANOEUVRES ARE POSSIBLE WITHIN THE AVAILABLE SPACE.
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NDABOUT			P01 23.08.2023 FINAL ISSUE IB MWD MWD Rev Date Amendment Details Dr'n Chk' App' This drawing should not be relied on or used in circumstances other than those for which it was originally prepared and for which Sweco UK Limited was commissioned. Sweco UK Limited accepts no responsibility for this drawing to any party other than the person by whom it was commissioned. Any party which breaches the provisions of this disclaimer shall indemnify Sweco UK Limited for all loss or damage arising therefrom.
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			Client Client Project Title HILL OF FARE
			Drawing Title ABNORMAL LOADS ROUTEING ASSESSMENT - BLADE TRANSPORTER BLADE TRANSPORTER POI 04 Purpose Of Issue FINAL Status Status Description FOR INFORMATION
		SCALE 1 : 250 10m 0 10m	DrawnDesignedCheckedApprovedIBIBMWDMWDSheet SizeScaleSweco RefRevisionA11:25065209565P01Drawing Number65209565_ATR_DRW_O2-03



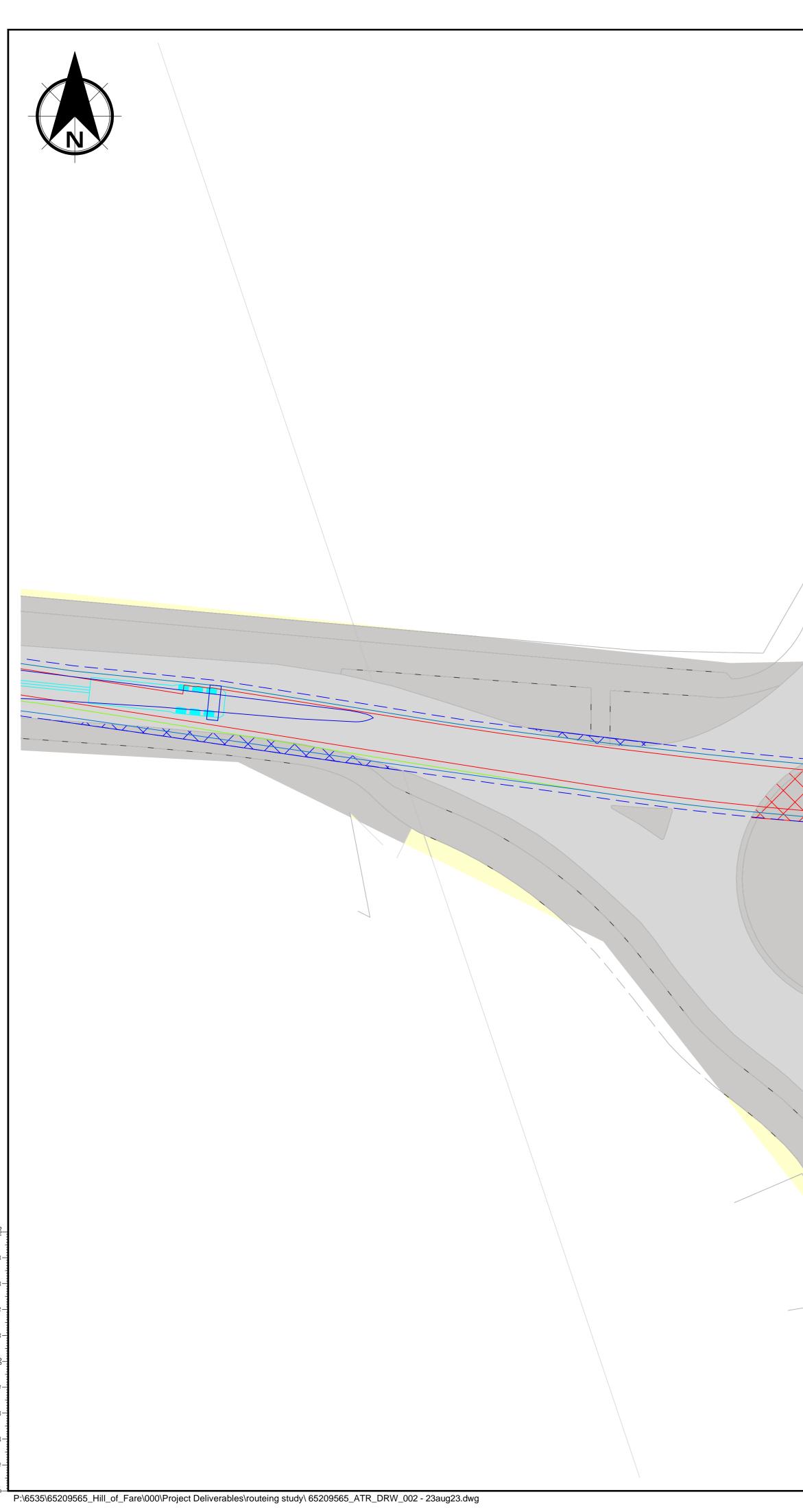
			NOTES
		Copy Of 76.7m SE 155 blade vehicle	1. ALL DIMENSIONS IN METRES, UNLESS STATED OTHERWISE.
			2. TURBINE DETAILS ARE BASED ON TECHNICAL INFORMATION PROVIDED BY RES IN RELATION TO SIEMENS GAMESA
	6.555	62.414	6.6MW 155. THE ACCURACY OF THE DELIVERY VEHICLE ARRANGEMENT AND STEERING CAPABILITIES TO BE
			CONFIRMED BY THE HAULAGE CONTRACTOR, FOR EACH RESPECTIVE VEHICLE, PRIOR TO DELIVERY OF THE
			TURBINE COMPONENTS.
	Max 90° Horiz 5.155 Max 10° Vert 255 3.3 135		3. IF ACTUAL VEHICLES USED FOR THE DELIVERY OF THE TURBINE COMPONENTS DIFFER FROM THOSE SHOWN ON
	·····	56.9	THIS DRAWING THEN ANY DESIGN BASED UPON THIS INFORMATION WILL NEED TO BE REASSESSED TO CONFIRM
	Overall Length 66.143m Overall Width 3.402m Overall Body Height 4.777m		THAT IT IS ACCEPTABLE.
	Copy Of 76.7m SE 155 blade vehicleOverall Length66.143mOverall Width3.402mOverall Body Height4.777mMin Body Ground Clearance0.427mMax Track Width2.750mLock to lock time6.00sWall to Wall Turning Radius9.800m		4. BASED ON OS MASTERMAP. LICENCE 0100031673. 2023
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			Web: www.sweco.co.uk
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/			
			Project Title
			HILL OF FARE
			Drawing Title ABNORMAL LOADS ROUTEING
/			
/			ASSESSMENT -
			BLADE TRANSPORTER POI 05
			Purpose Of Issue
			FINAL Status Status Description
			S2 FOR INFORMATION
			Drawn Designed Checked Approved IB IB MWD MWD
		SCALE 1 : 250	Sheet SizeScaleSweco RefRevisionA11:25065209565P01
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6.555 6.555 6.555 1000000000000000000000000000000000000	Cuy O'N.In & 15 lide will 	 ALL DIMENSIONS IN METRES, UNLESS STATED OTHERWISE. TURBINE DETAILS ARE BASED ON TECHNICAL INFORMATION PROVIDED BY RES IN RELATION TO SIEMENS GAMESA 6.6MW 155. THE ACCURACY OF THE DELIVERY VEHICLE ARRANGEMENT AND STEERING CAPABILITIES TO BE CONFIRMED BY THE HAULAGE CONTRACTOR, FOR EACH RESPECTIVE VEHICLE, PRIOR TO DELIVERY OF THE TURBINE COMPONENTS. IF ACTUAL VEHICLES USED FOR THE DELIVERY OF THE TURBINE COMPONENTS DIFFER FROM THOSE SHOWN ON THIS DRAWING THEN ANY DESIGN BASED UPON THIS INFORMATION WILL NEED TO BE REASSESSED TO CONFIRM THAT IT IS ACCEPTABLE. BASED ON OS MASTERMAP. LICENCE 0100031673. 2023 PRIOR TO UNDERTAKING FULLY LOADED DELIVERIES, ALL MITIGATION WORKS SHOULD BE UNDERTAKEN TO THE
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	SCALE 1 : 250 10m 0 10m	Drawing Title ABNORMAL LOADS ROUTEING ABSSESSMENT - ASSESSMENT - BLADE TRANSPORTER BLADE TRANSPORTER POI 06 Purpose Of Issue Purpose Of Issue FINAL Status Status Description S2 Status Description FOR INFORMATION Designed Drawn IB Checked Approved IB IB MWD MWD Sheet Size Scale Sweco Ref Revision A1 1:250 Sweco Ref P01 Drawing Number 65209565 ATR_DRW_002-05 ATR_DRW_002-05



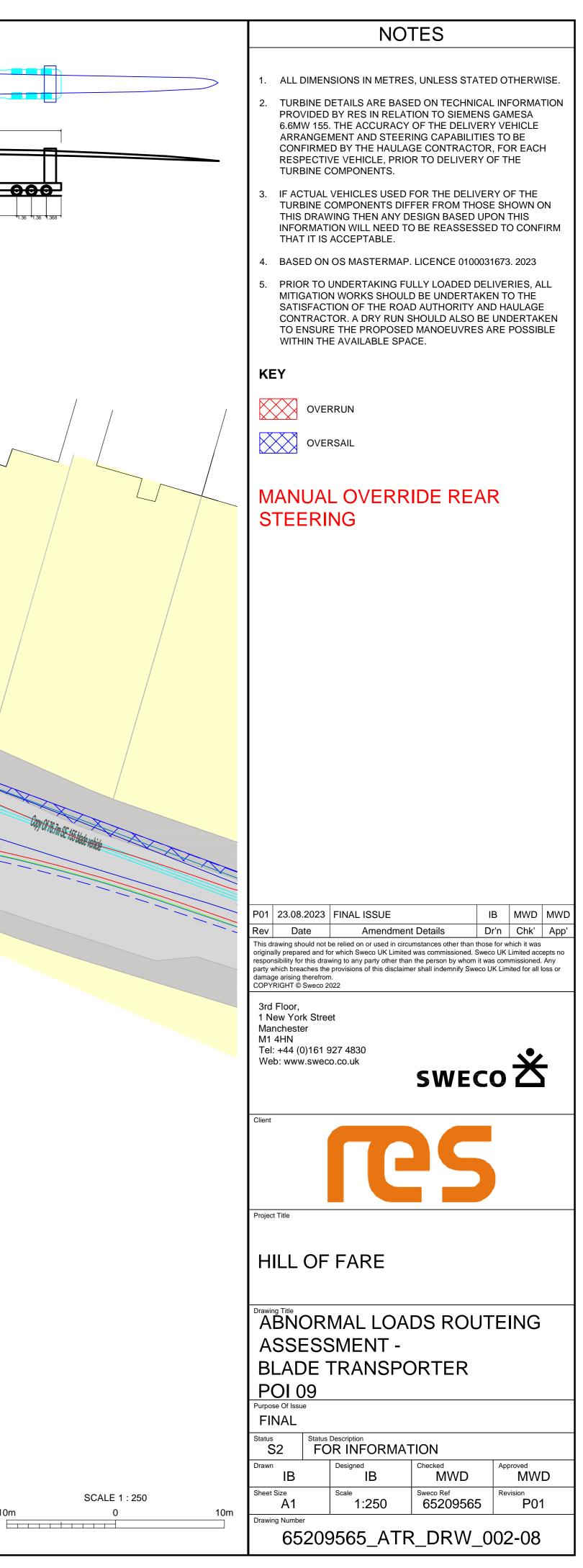
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Cydline State wide	 ALL DIMENSIONS IN METRES, UNLESS STATED OTHERWISE. TURBINE DETAILS ARE BASED ON TECHNICAL INFORMATION PROVIDED BY RES IN RELATION TO SIEMENS GAMESA 6.6MW 155. THE ACCURACY OF THE DELIVERY VEHICLE ARRANGEMENT AND STEERING CAPABILITIES TO BE CONFIRMED BY THE HAULAGE CONTRACTOR, FOR EACH RESPECTIVE VEHICLE, PRIOR TO DELIVERY OF THE TURBINE COMPONENTS. IF ACTUAL VEHICLES USED FOR THE DELIVERY OF THE TURBINE COMPONENTS DIFFER FROM THOSE SHOWN ON THIS DRAWING THEN ANY DESIGN BASED UPON THIS INFORMATION WILL NEED TO BE REASSESSED TO CONFIRM THAT IT IS ACCEPTABLE. BASED ON OS MASTERMAP. LICENCE 0100031673. 2023 PRIOR TO UNDERTAKING FULLY LOADED DELIVERIES, ALL MITIGATION WORKS SHOULD BE UNDERTAKEN TO THE
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	Project Title HILL OF FARE Drawing Title ABNORMAL LOADS ROUTEING ASSESSMENT - BLADE TRANSPORTER POI 07
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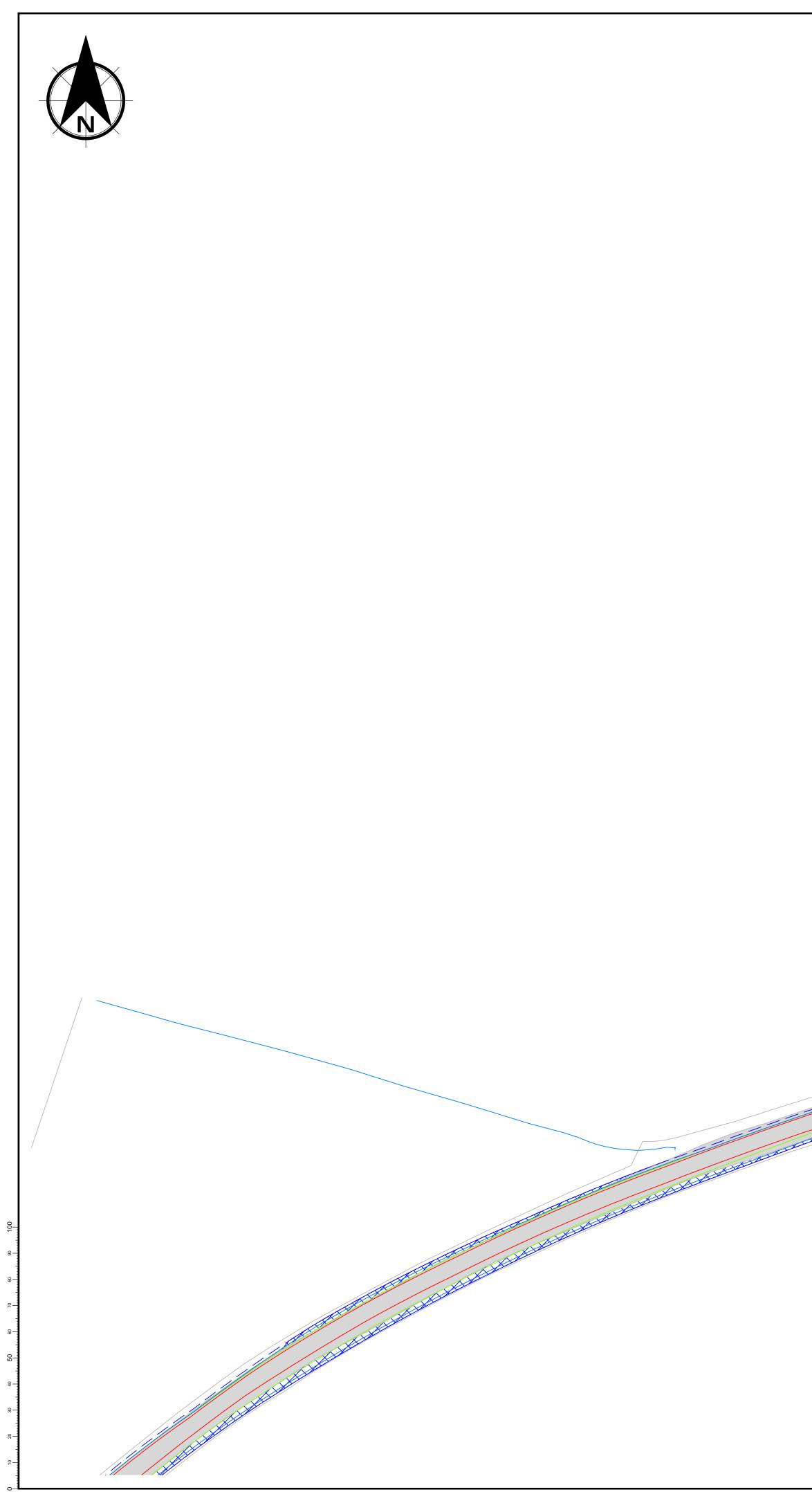
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3rd Floor, 1 New York Street Manchesster M1 4HN Tel: +44 (0)161 927 4830 SWECO SC Web: www.sweco.co.uk SWECO SC Client Client Client Project Title HILL OF FARE Drawing Title ABNORMAL LOADS ROUTEING ASSESSMENT - BLADE TRANSPORTER POI 08 Purpose Of Issue FINAL Status Description FOR INFORMATION Checked MWD Approved MWD Status Description FOR INFORMATION



		Copy 0176.7m SE 155 blade ve 62.414	hide	
Copy Of 76.7m SE 155 blade vehicle Overall Length Overall Width Overall Width Overall Body Height Min Body Ground Clearance Max Track Width Lock to lock time Wall to Wall Turning Radius	66.143m 3.402m 4.777m 0.427m 2.750m 6.00s 9.800m	56.9		



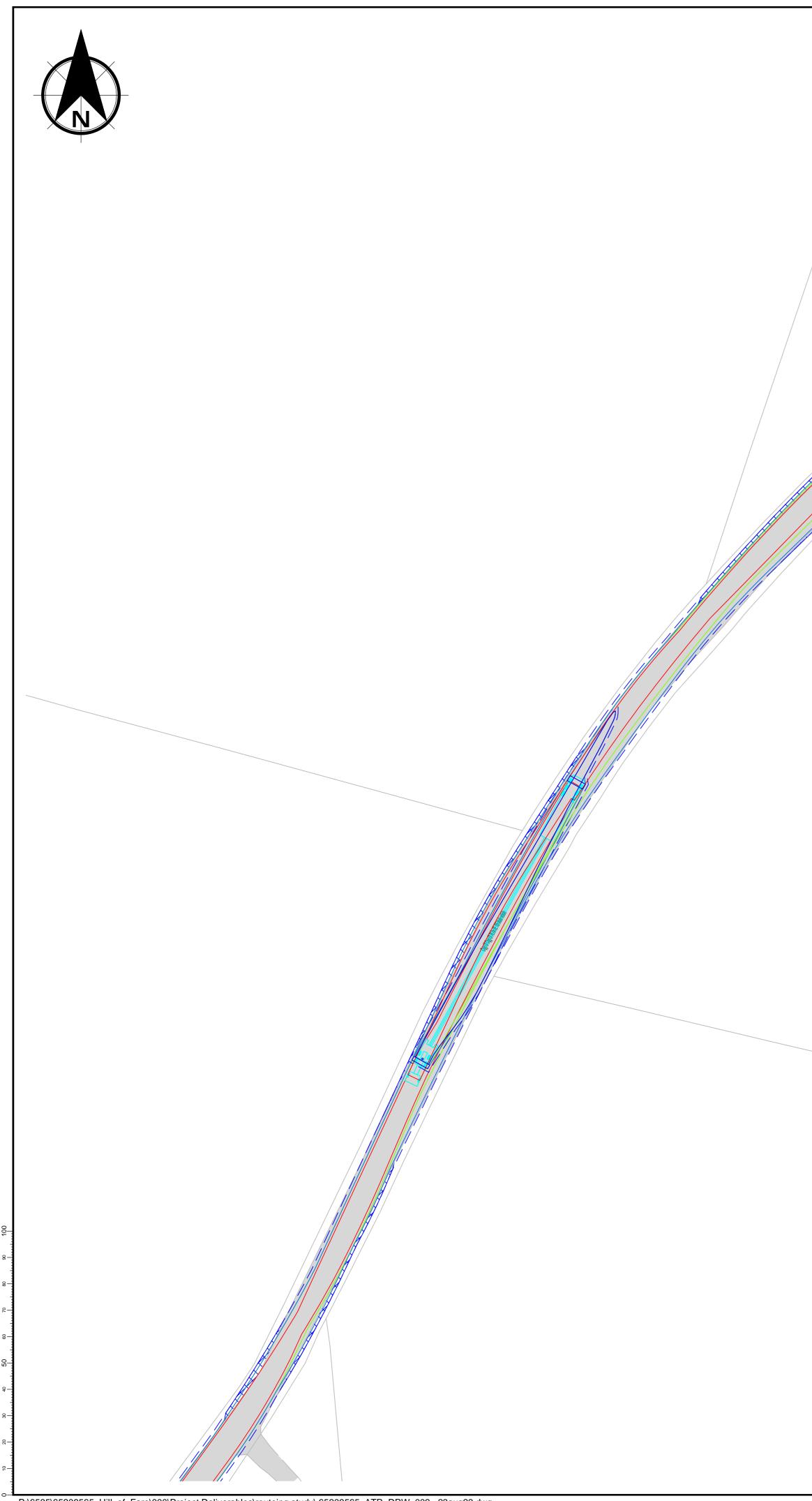
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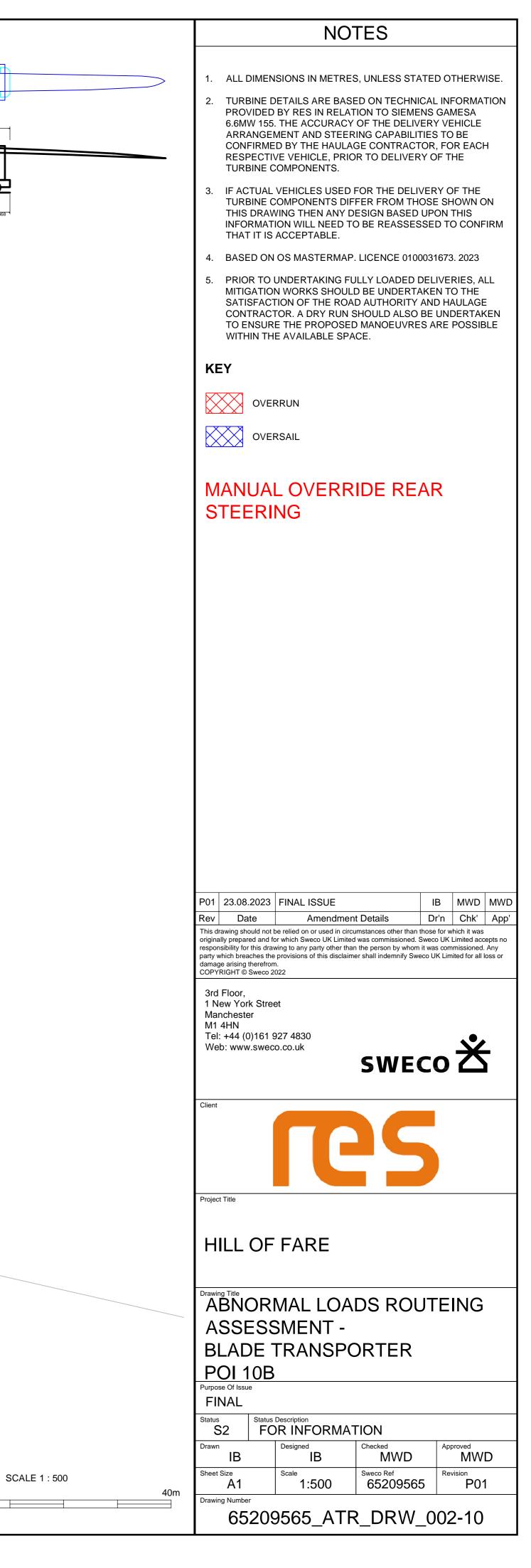
		Copy Of 76.7m SE 155 blade vehicle	
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Max 90° Horiz 5.155 Max 285 3.3		56.9	
Copy Of 76.7m SE 155 blade vehicle Overall Length Overall Width Overall Body Height Min Body Ground Clearance Max Track Width Lock to lock time Wall to Wall Turning Radius	66.143m 3.402m 4.777m 0.427m 2.750m 6.00s 9.800m		

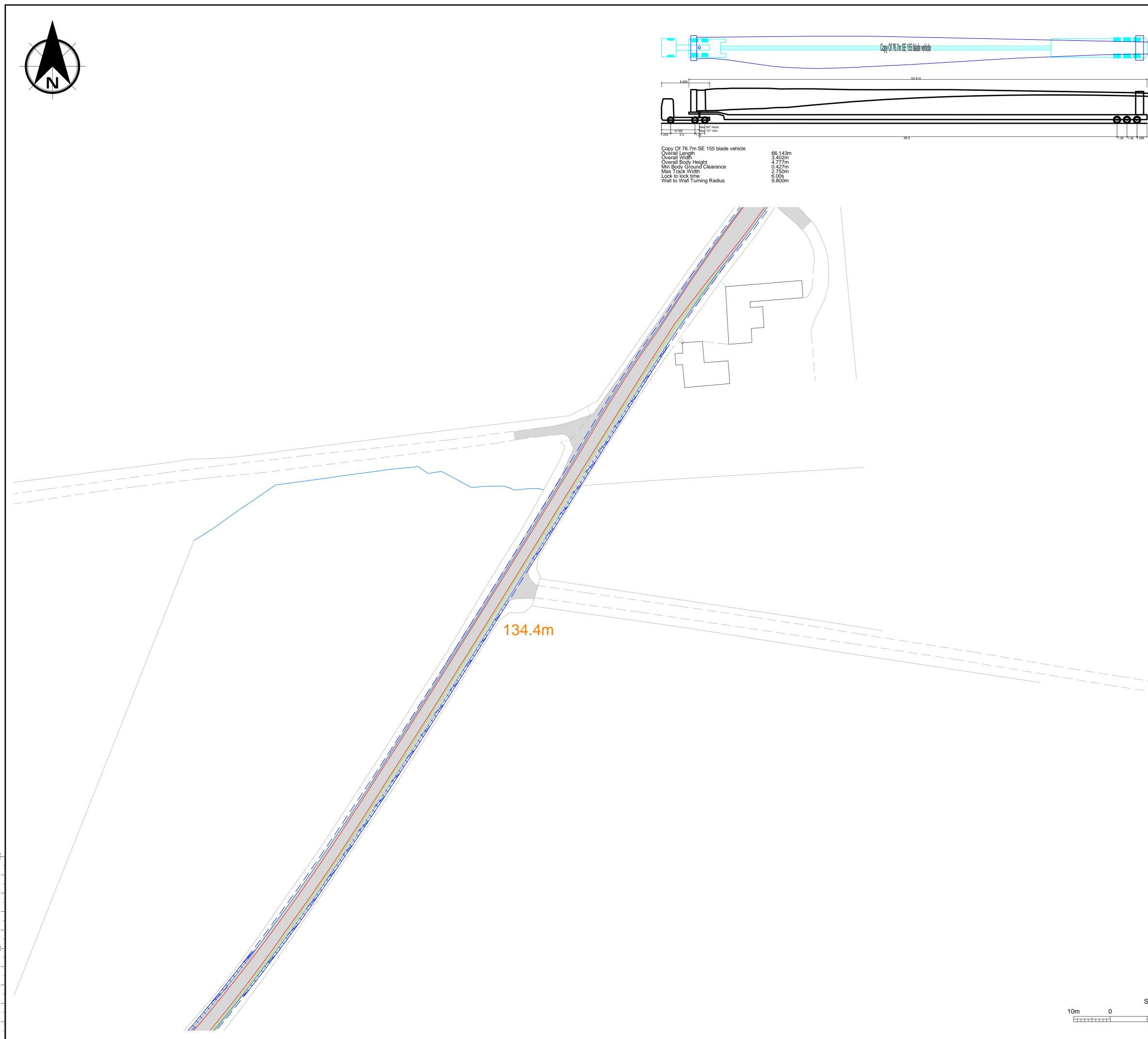
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SCALE 1 : 500	Project Title Project Title HILL OF FARE Drawing Title ABNORMAL LOADS ROUTEING ASSESSMENT - BLADE TRANSPORTER POI 10A Purpose Of Issue FINAL Status Status Status Description FOR INFORMATION Drawn IB Designed IB Checked MWD Approved MWD Sheet Size A1 1:500 Sweco Ref Revision P01
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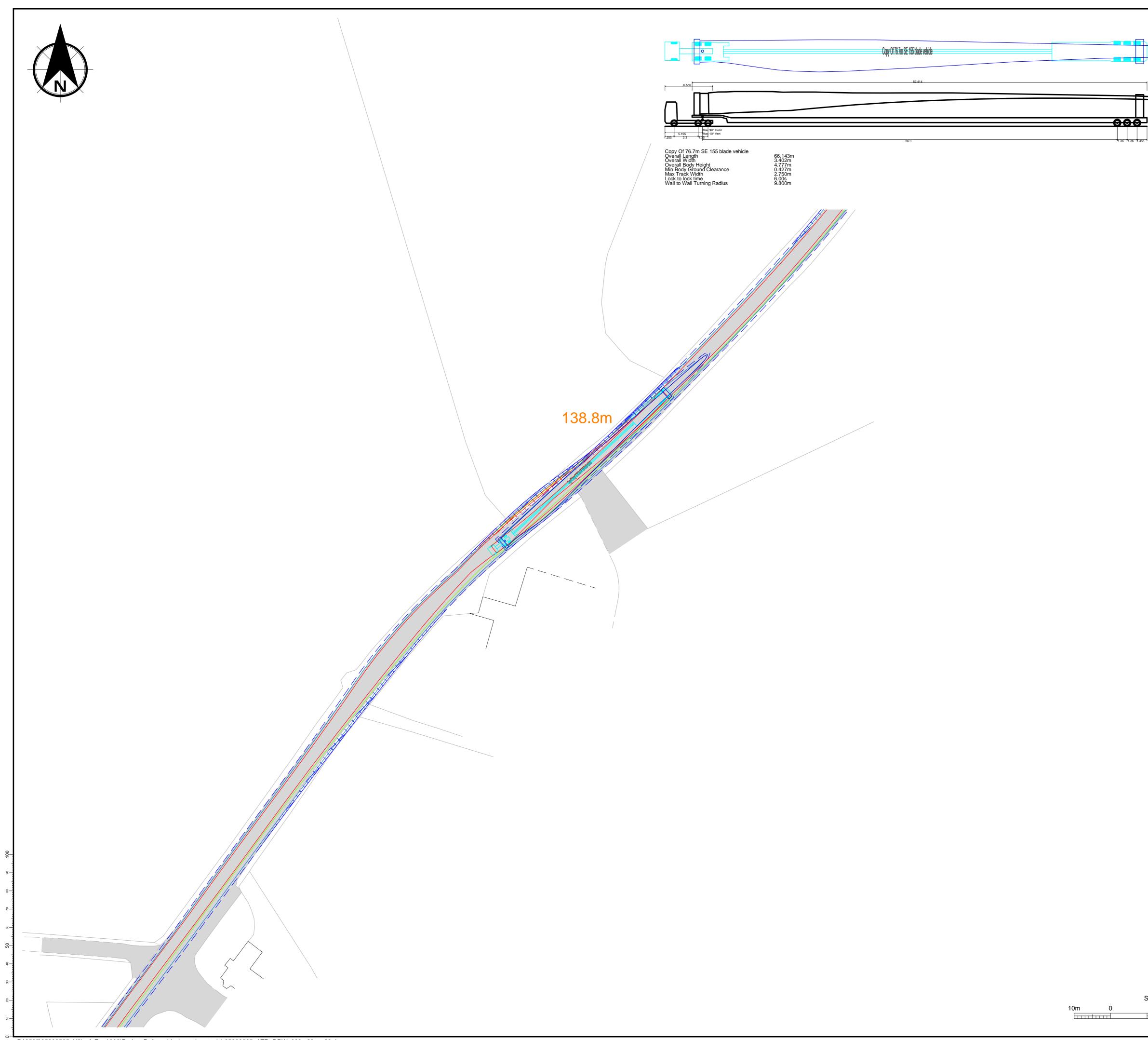


		Copy Of 76.7m SE 155 blade vehicle	
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	Copy Of 76.7m SE 155 blade vehicle Overall Length 66.143m Overall Width 3.402m Overall Body Height 4.777m Min Body Ground Clearance 0.427m Max Track Width 2.750m Lock to lock time 6.00s Wall to Wall Turning Radius 9.800m	56.9	1.36 1.368
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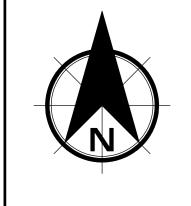




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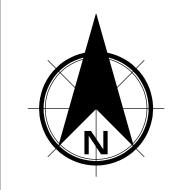


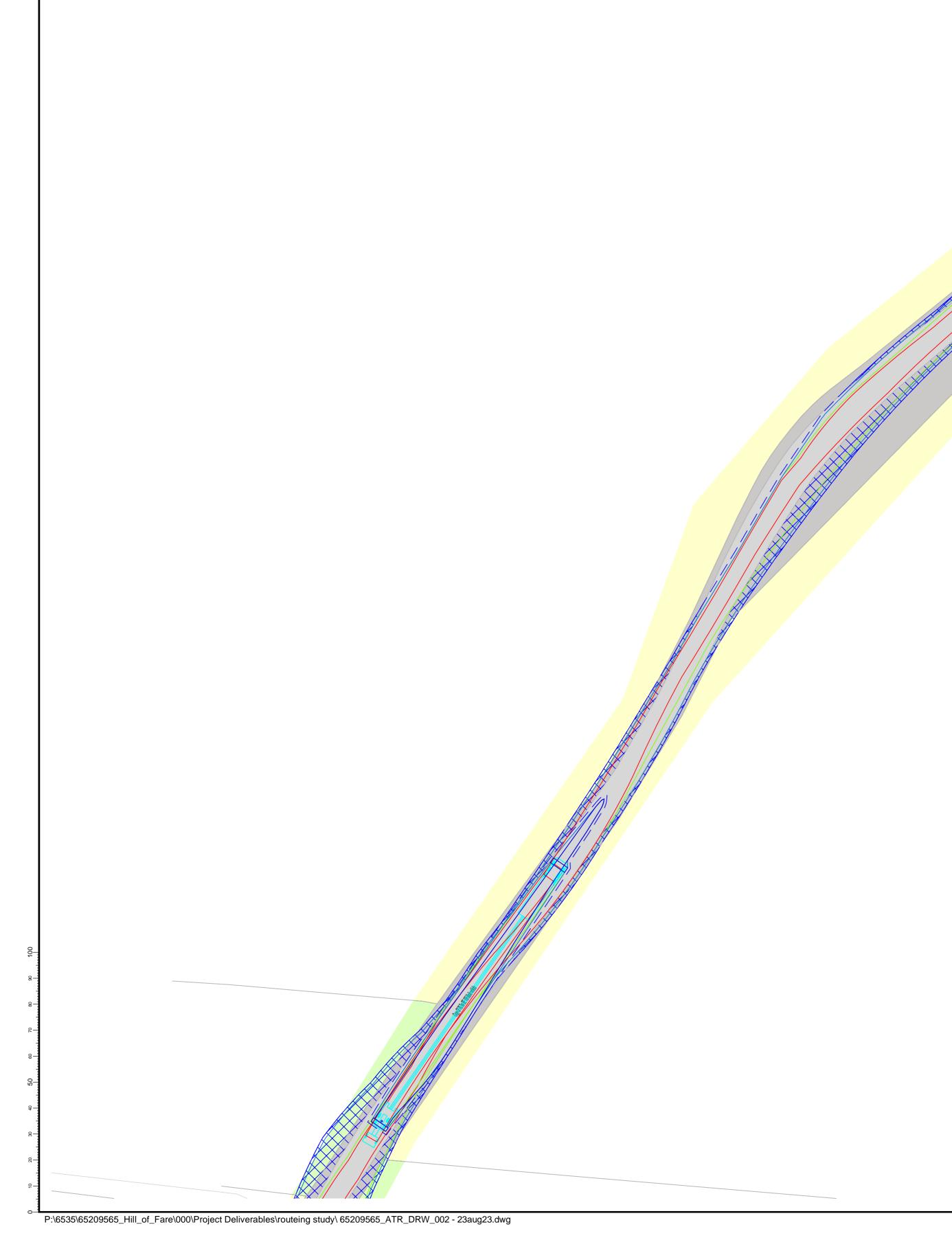
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	Client Client Project Title
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ALE 1 : 500	ASSESSMENT - BLADE TRANSPORTER POI 10D Purpose Of Issue FINAL Status Description S2 Status Description FOR INFORMATION Drawn B Designed Checked Approved MWD MWD Sheet Size Scale Sweco Ref Revision A1 1:500 Sweco Ref Revision 520 PO1



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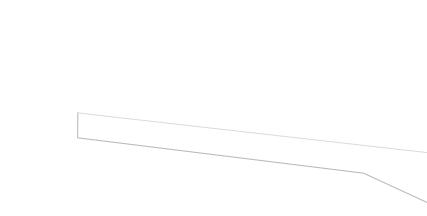
					NOTES
	00(70	7. AF /F LL J			1. ALL DIMENSIONS IN METRES, UNLESS STATED OTHERWISE.
	сару 0176.	7m SE 155 blade vehicle			 TURBINE DETAILS ARE BASED ON TECHNICAL INFORMATION PROVIDED BY RES IN RELATION TO SIEMENS GAMESA
6.555		62.414			6.6MW 155. THE ACCURACY OF THE DELIVERY VEHICLE ARRANGEMENT AND STEERING CAPABILITIES TO BE
					CONFIRMED BY THE HAULAGE CONTRACTOR, FOR EACH RESPECTIVE VEHICLE, PRIOR TO DELIVERY OF THE TURBINE COMPONENTS.
Ma 90° Horiz 5.155 Max 10° Vert 2255 3.3 11.32					3. IF ACTUAL VEHICLES USED FOR THE DELIVERY OF THE TURBINE COMPONENTS DIFFER FROM THOSE SHOWN ON
·····	66.143m	56.9	+1.36 +1.36	1.368	THIS DRAWING THEN ANY DESIGN BASED UPON THIS INFORMATION WILL NEED TO BE REASSESSED TO CONFIRM THAT IT IS ACCEPTABLE.
Copy Of 76.7m SE 155 blade vehicle Overall Length Overall Width Overall Body Height Min Body Ground Clearance Max Track Width Lock to lock time Wall to Wall Turning Radius	66.143m 3.402m 4.777m 0.427m 2.750m 6.00s 9.800m				4. BASED ON OS MASTERMAP. LICENCE 0100031673. 2023
Wall to Wall Turning Radius	9.800m				5. PRIOR TO UNDERTAKING FULLY LOADED DELIVERIES, ALL MITIGATION WORKS SHOULD BE UNDERTAKEN TO THE SATISFACTION OF THE ROAD AUTHORITY AND HAULAGE
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					ASSESSMENT -
					BLADE TRANSPORTER
					POI 10E Purpose Of Issue FINAL
					Status Status Description S2 FOR INFORMATION
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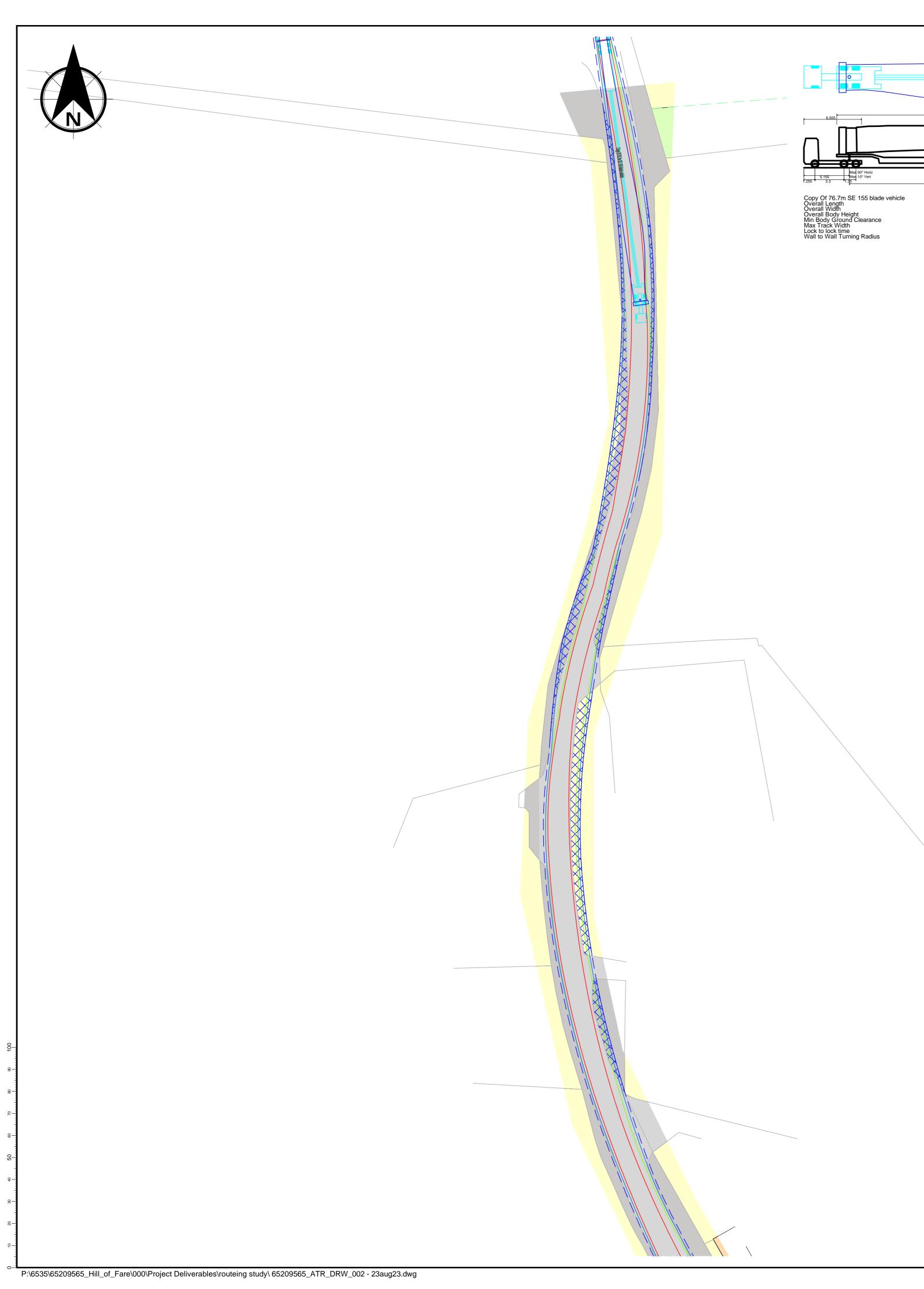
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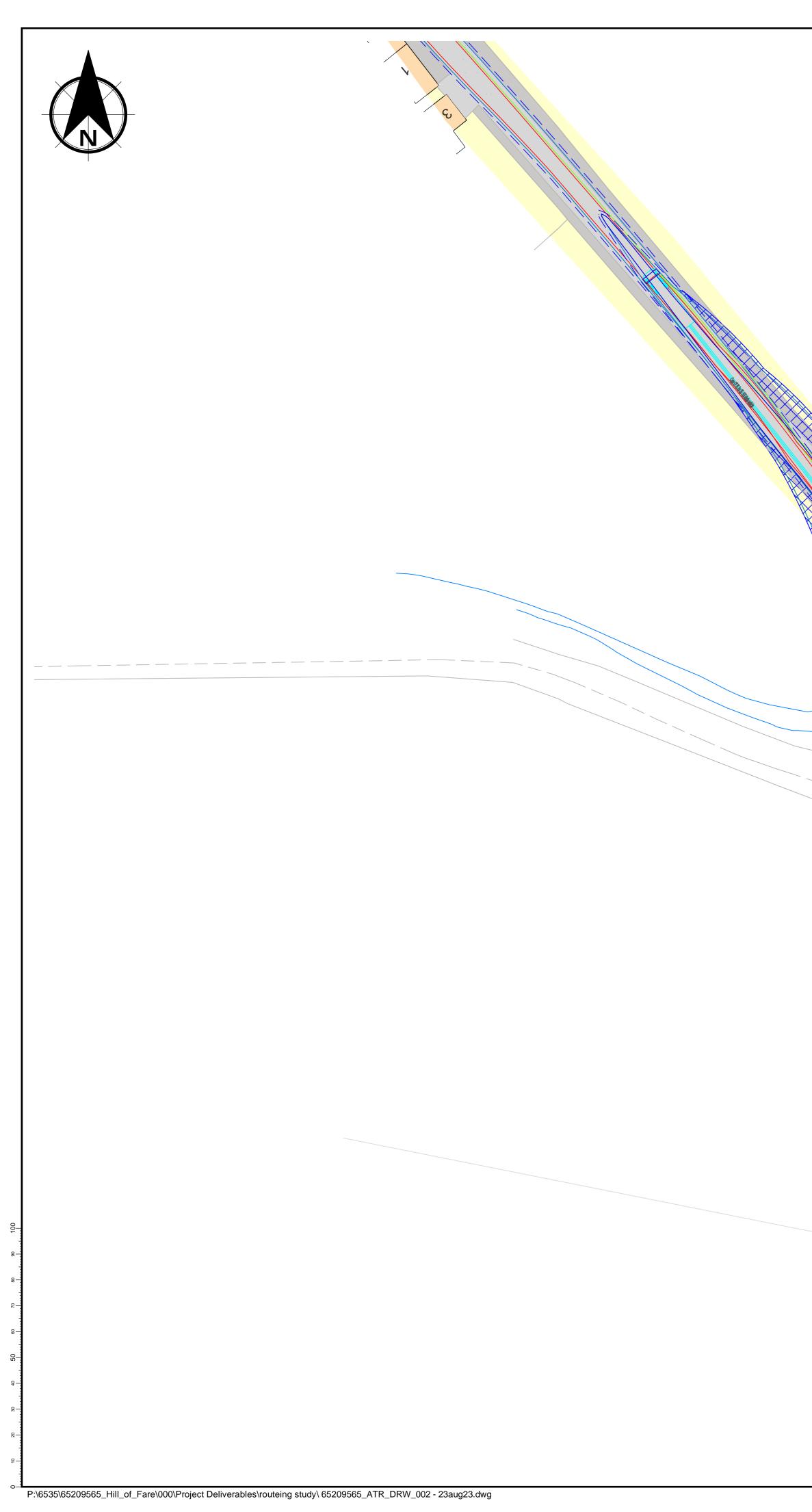




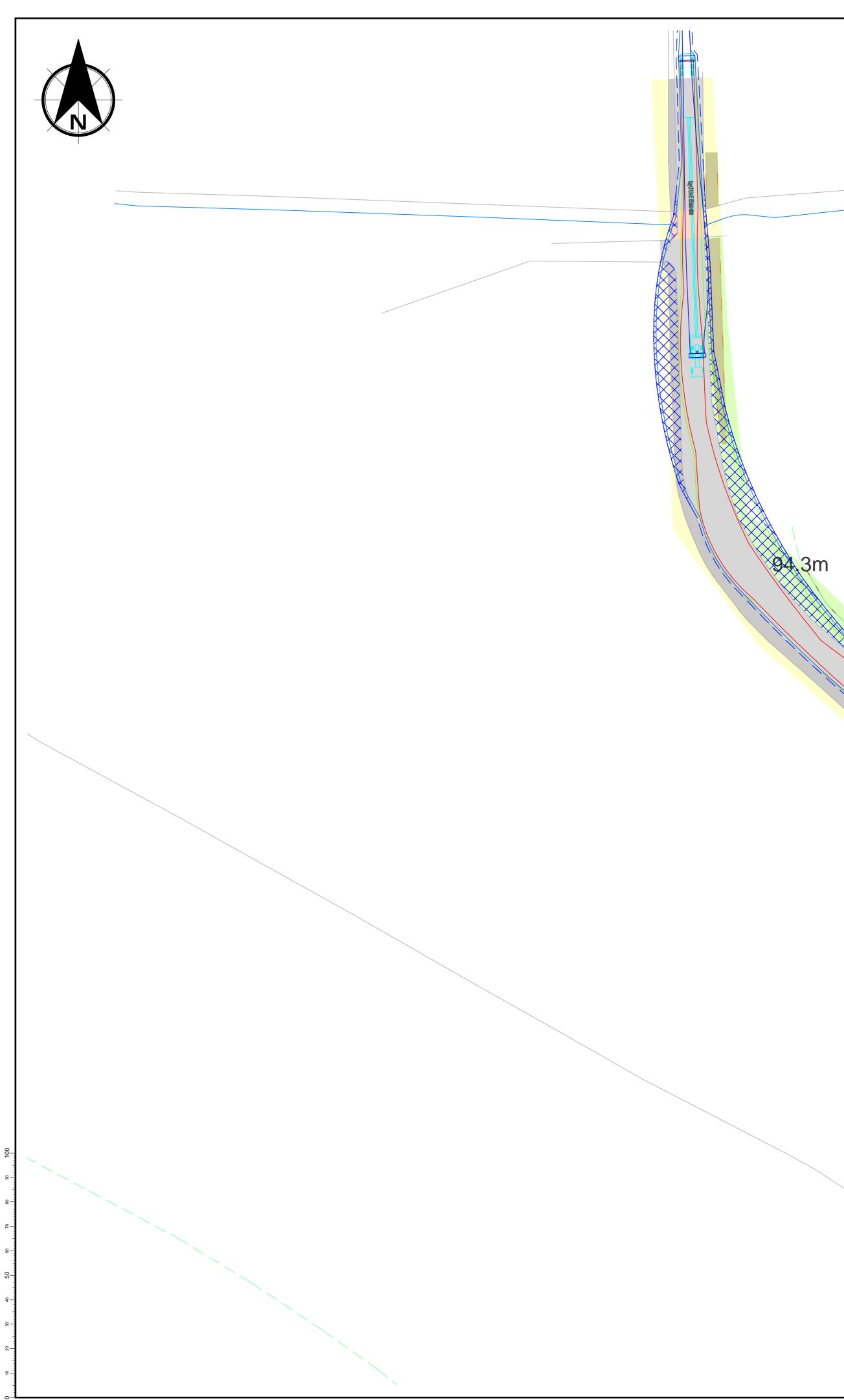
		NOTES
	Copy Of 76.7m SE 155 blade vehicle	1. ALL DIMENSIONS IN METRES, UNLESS STATED OTHERWISE.
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Copy Of 76.7m SE 155 blade vehicle Overall Length 66.143m Overall Width 3.402m Overall Body Height 4.777m Min Body Ground Clearance 0.427m Max 2.750m Lock to lock time 6.00s Wall to Wall Turning Radius 9.800m		 IF ACTUAL VEHICLES USED FOR THE DELIVERY OF THE TURBINE COMPONENTS DIFFER FROM THOSE SHOWN ON THIS DRAWING THEN ANY DESIGN BASED UPON THIS INFORMATION WILL NEED TO BE REASSESSED TO CONFIRM THAT IT IS ACCEPTABLE. BASED ON OS MASTERMAP. LICENCE 0100031673. 2023 PRIOR TO UNDERTAKING FULLY LOADED DELIVERIES, ALL
		MITIGATION WORKS SHOULD BE UNDERTAKEN TO THE SATISFACTION OF THE ROAD AUTHORITY AND HAULAGE CONTRACTOR. A DRY RUN SHOULD ALSO BE UNDERTAKEN TO ENSURE THE PROPOSED MANOEUVRES ARE POSSIBLE WITHIN THE AVAILABLE SPACE.
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		Project Title HILL OF FARE Drawing Title
		Drawing Title ABNORMAL LOADS ROUTEING ASSESSMENT - BLADE TRANSPORTER POI 10G Purpose Of Issue
	SCALE 1 : 500 10m 0 40m	FINAL Status Description FOR INFORMATION Drawn Designed Checked Approved IB Designed Checked MWD MWD Sheet Size Scale Sweco Ref Revision P01 Drawing Number 65209565_ATR_DRW_002-15 Colspan="2">Colspan="2">Checked



		NOTES
Copy Of 76.7m SE 155 blade vehicle		1. ALL DIMENSIONS IN METRES, UNLESS STATED OTHERWISE.
62.414		2. TURBINE DETAILS ARE BASED ON TECHNICAL INFORMATION PROVIDED BY RES IN RELATION TO SIEMENS GAMESA 6.6MW 155. THE ACCURACY OF THE DELIVERY VEHICLE ARRANGEMENT AND STEERING CAPABILITIES TO BE CONFIRMED BY THE HAULAGE CONTRACTOR, FOR EACH RESPECTIVE VEHICLE, PRIOR TO DELIVERY OF THE
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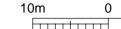
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	originally propared and for which Sweec UK Limited vas cormissioned. Sweec UK Limited Arry party which breaches the provisions of this disclaimer shall indomnity Sweec UK Limited for all loss or damage arising therefore. COPYRIGHT & Sweece 2022 3rd Floor, 1 New York Street Marchester M1 4HN Tel: +444 (0)161 927 4830 Web: www.sweeco.co.uk Client Client Client Froject Tale HILL OF FARE
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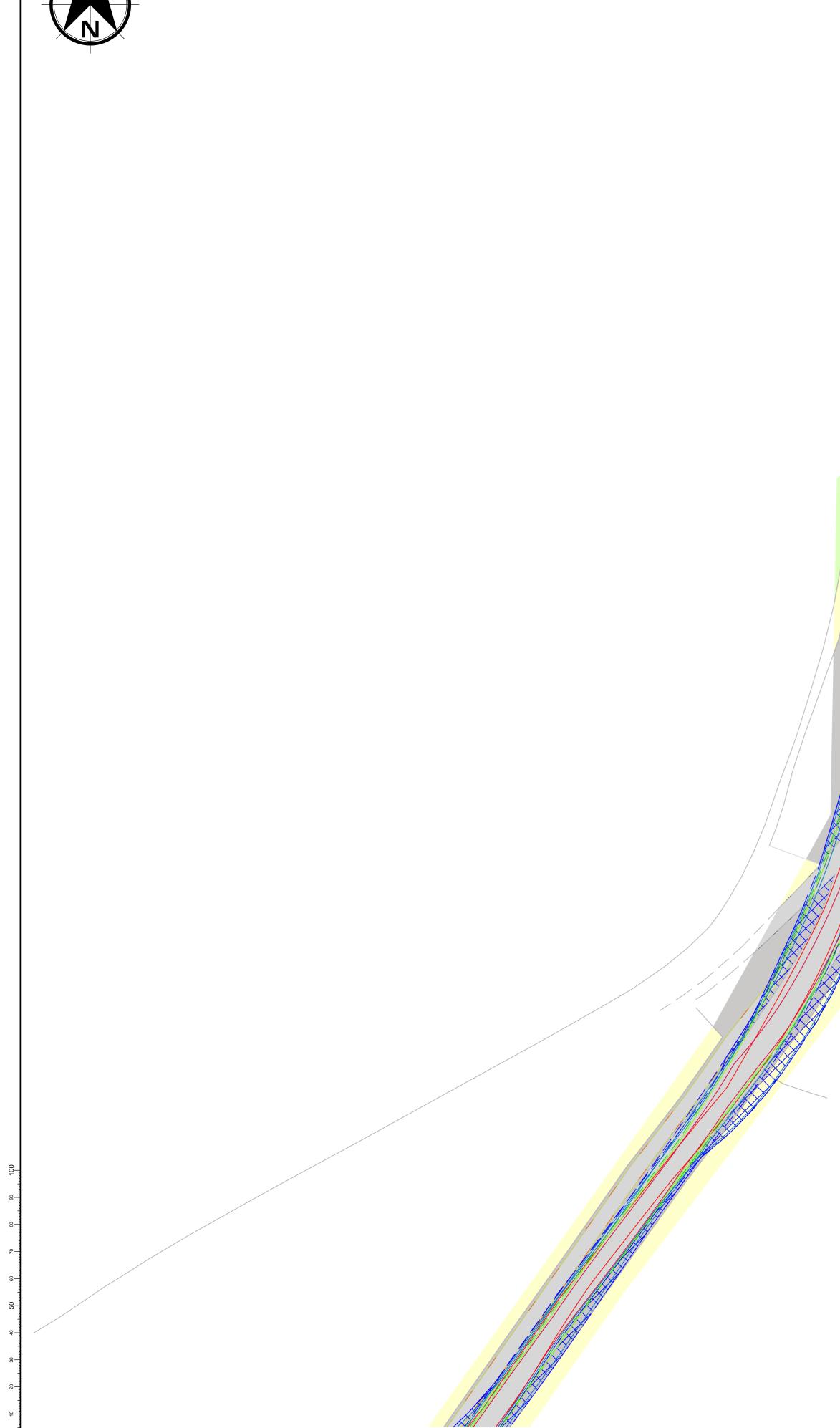
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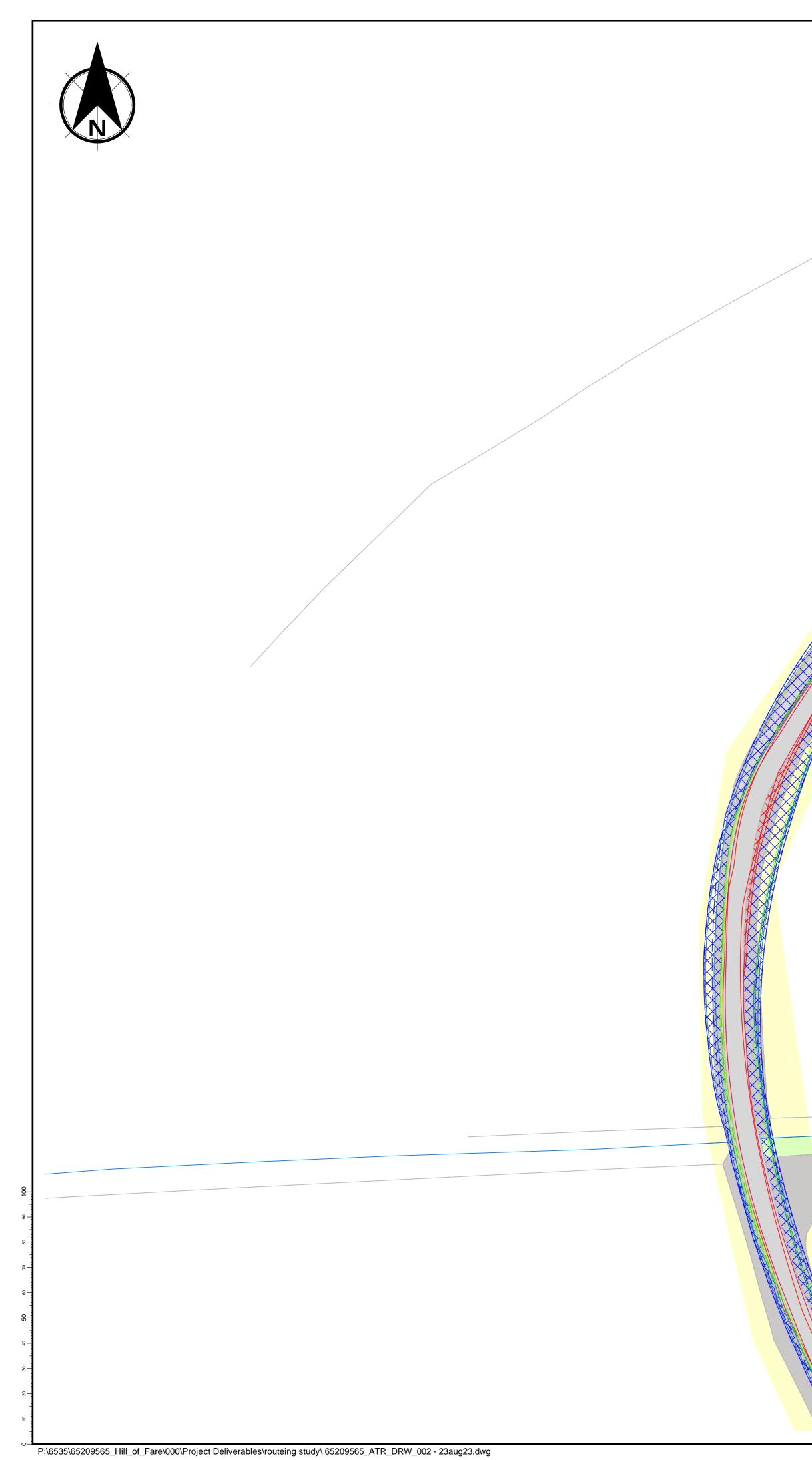




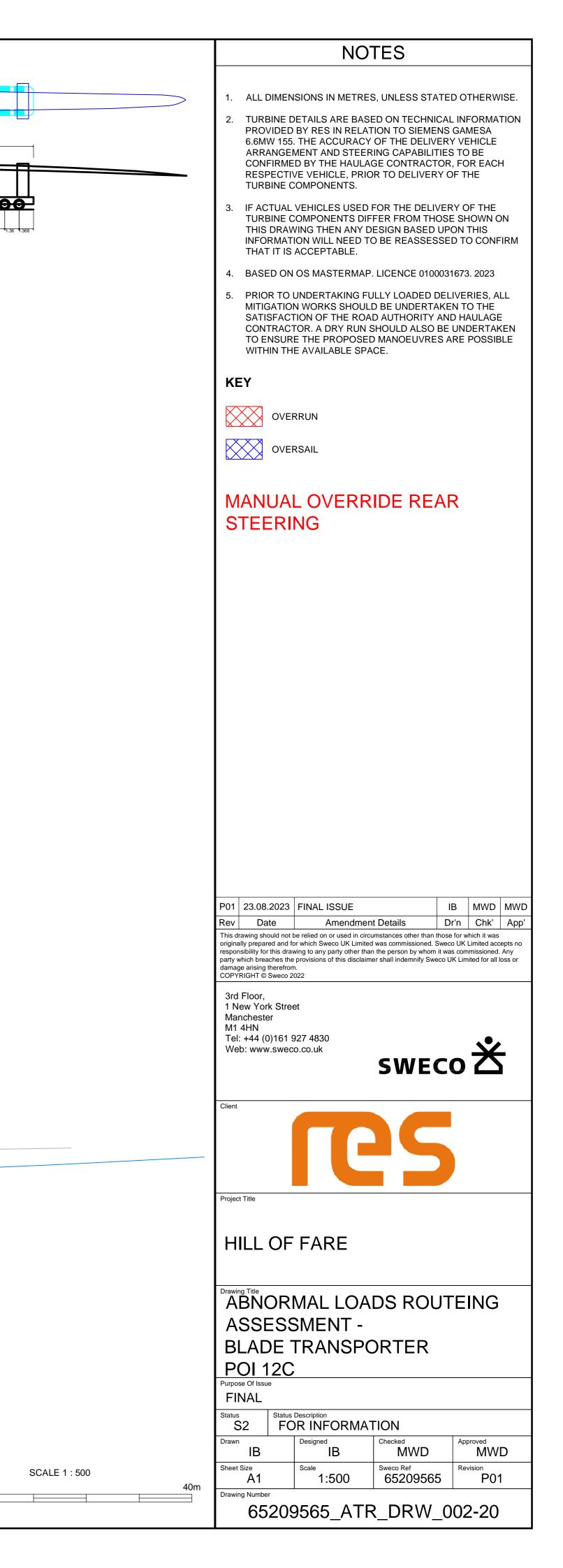


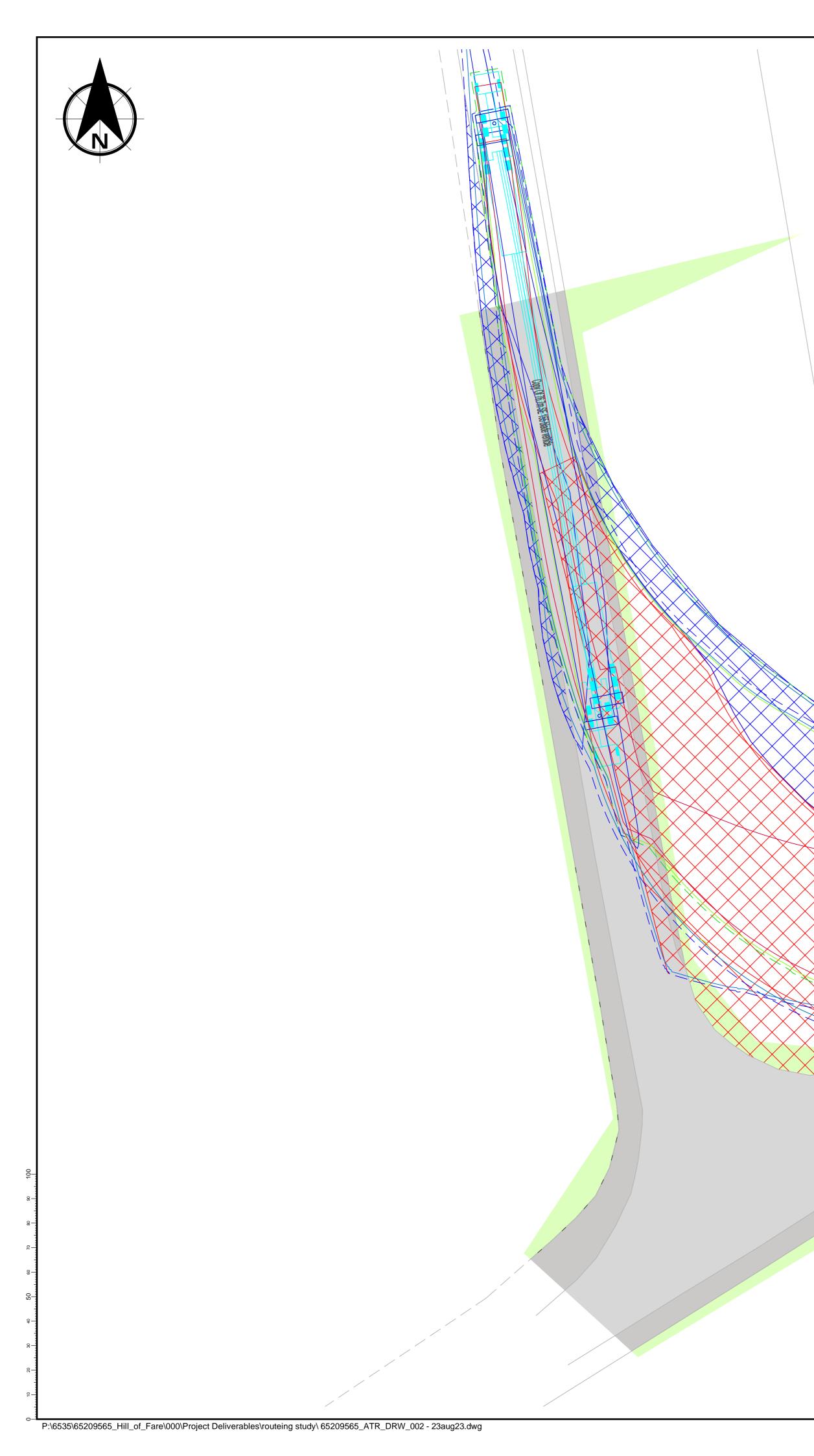
	Copy Of 76.7m SE 155 blade vehicle	
Copy Of 76.7m SE 155 blade vehicle Overall Length Overall Width Overall Body Height Min Body Ground Clearance Max Track Width Lock to lock time Wall to Wall Turning Radius	66.143m 3.402m 4.777m 0.427m 2.750m 6.00s 9.800m	
Wall to Wall Turning Radius	9.800m	

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	Client Client Project Title
	HILL OF FARE
	Drawing Title ABNORMAL LOADS ROUTEING ASSESSMENT - BLADE TRANSPORTER POI 12B Purpose Of Issue FINAL
	Status Status Description S2 FOR INFORMATION Drawn Designed Checked Approved IB IB MWD MWD
SCALE 1 : 500 40m	Sheet Size Scale Sweco Ref Revision A1 1:500 65209565 P01
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			Copy Of 76.7m SE 155 blade vehicle	
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	A 90° Horiz 1255 3.3 1.35			06
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		Copy Of 76.7m SE 155 blade vehicle	
		62.414	
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Copy Of 76.7m SE 155 blade vehicle Overall Length Overall Width Overall Body Height Min Body Ground Clearance Max Track Width Lock to lock time Wall to Wall Turning Radius

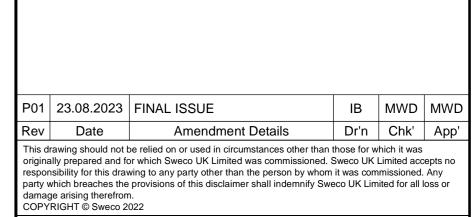
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1.	ALL DIMENSIONS IN METRES, UNLESS STATED OTHERWISE.
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OVERSAIL

MANUAL OVERRIDE REAR STEERING



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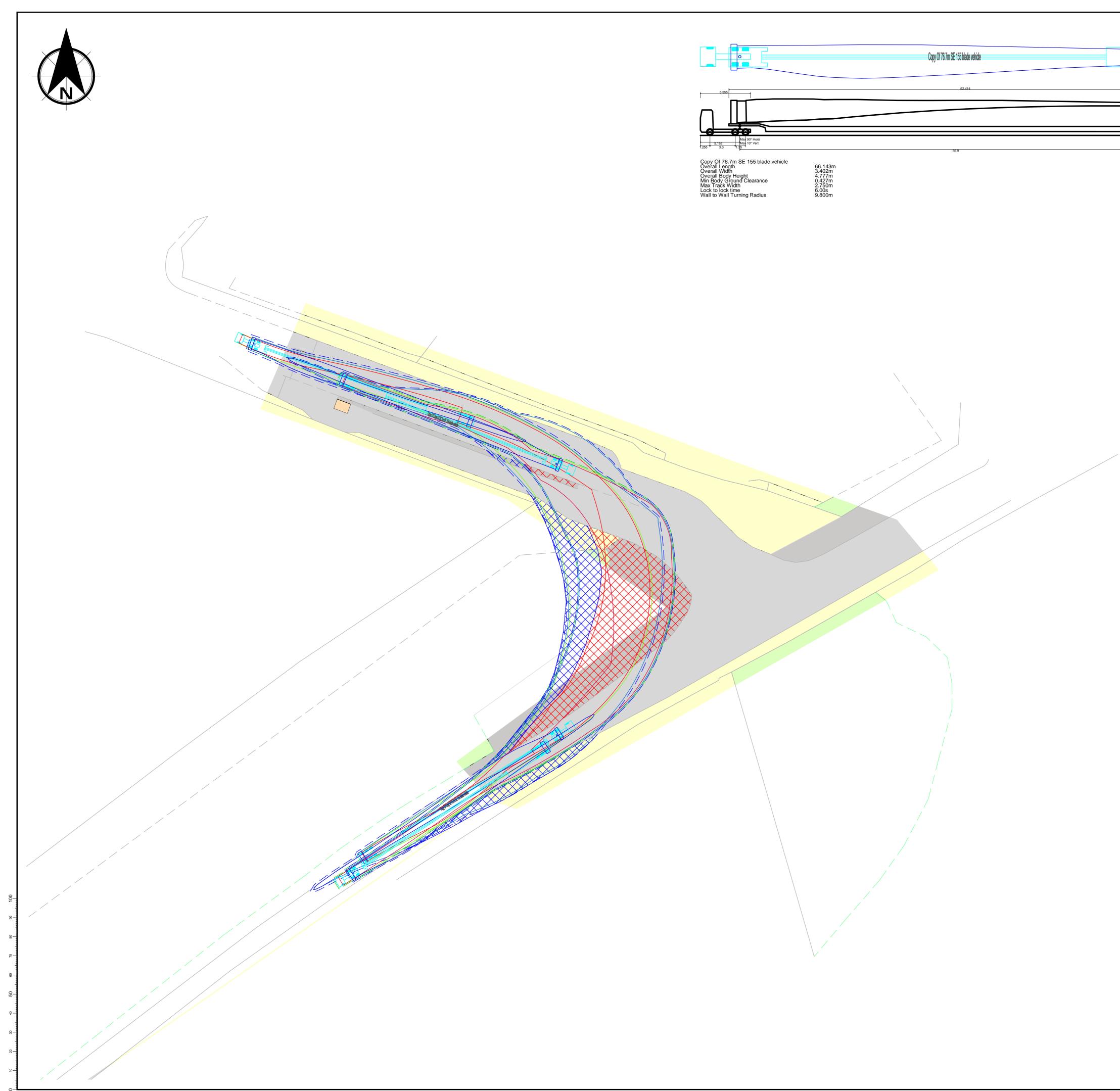
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ABNORMAL LOADS ROUTEING ASSESSMENT -BLADE TRANSPORTER POI X1 Purpose Of Issue

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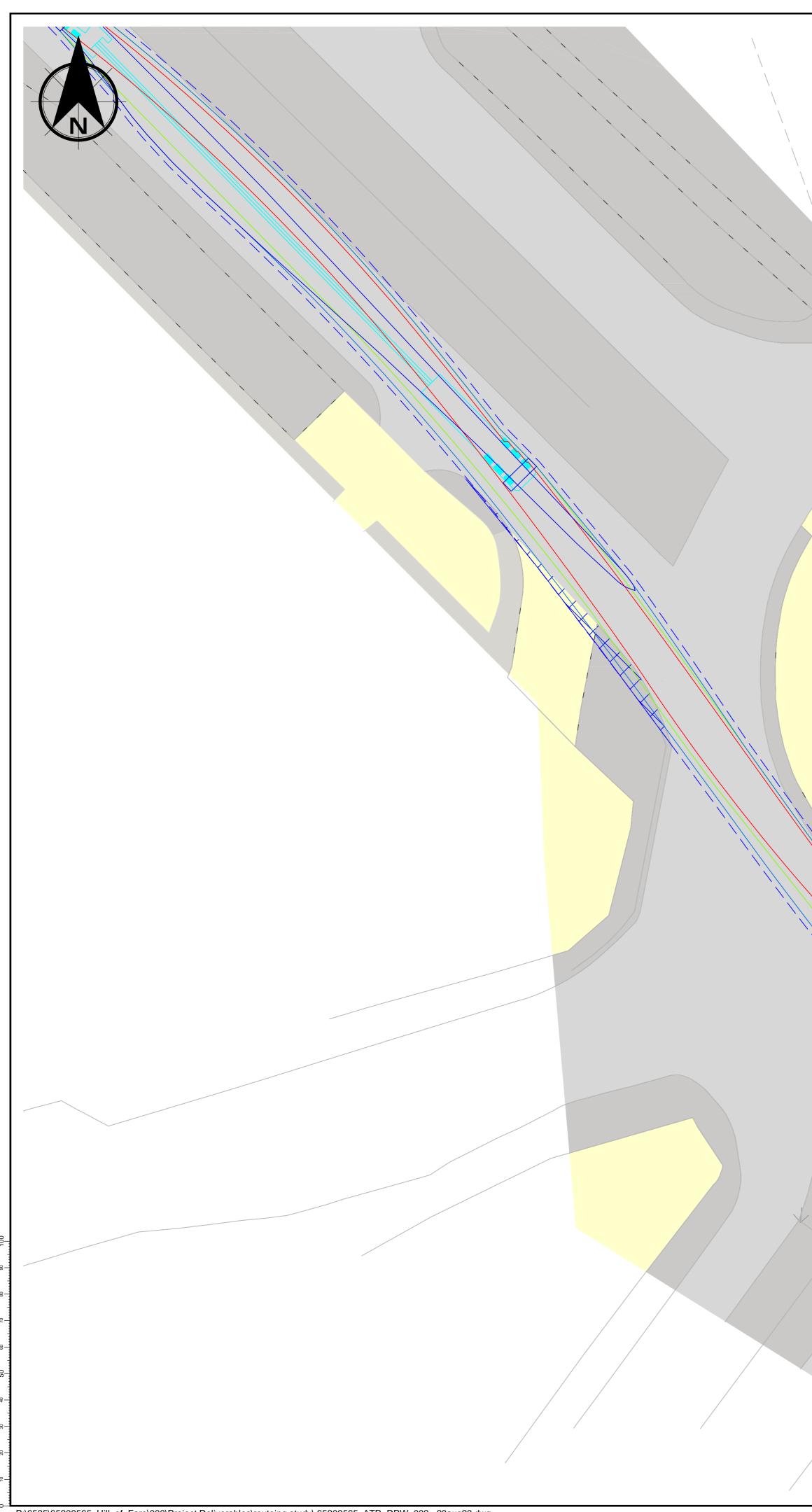


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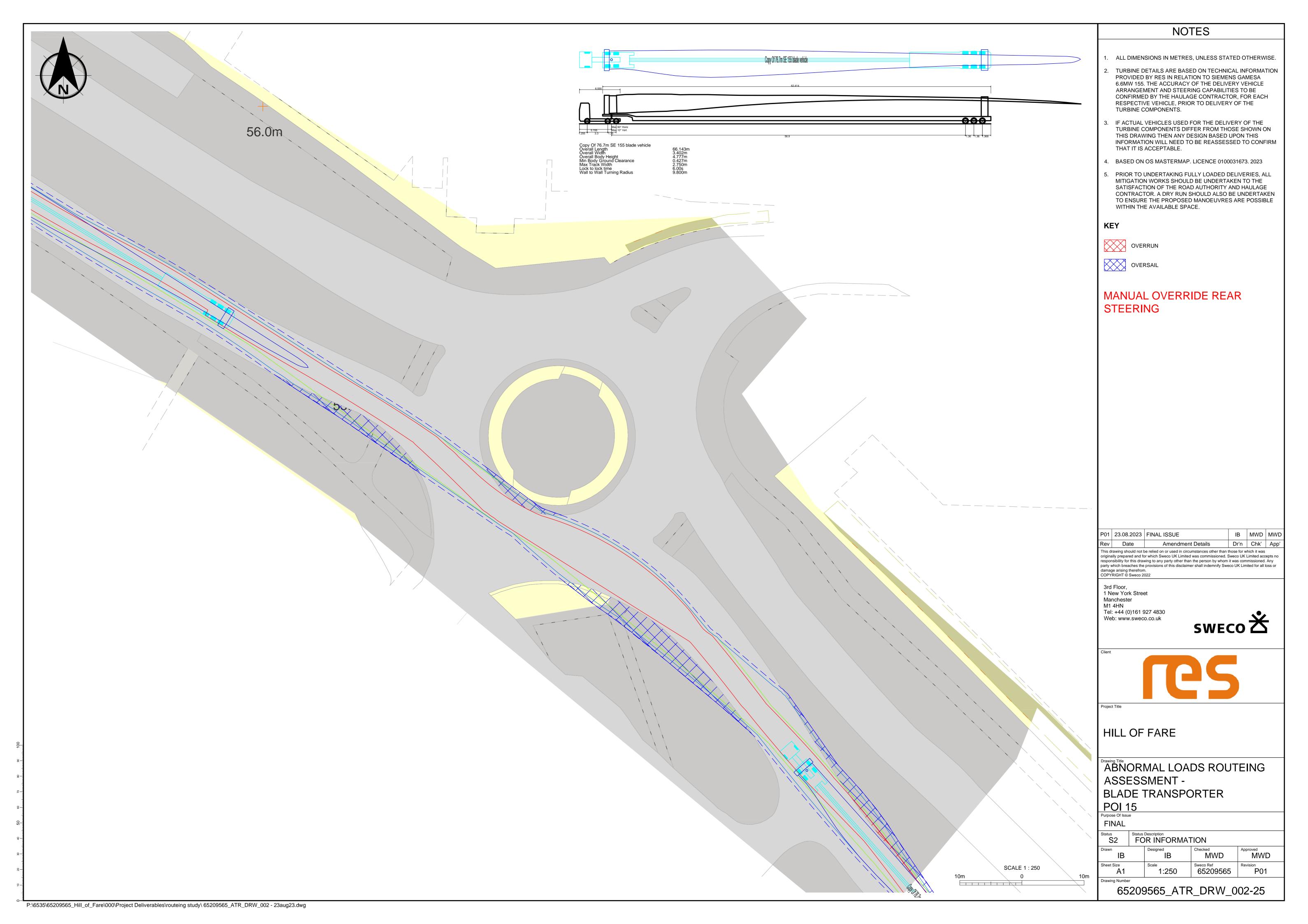


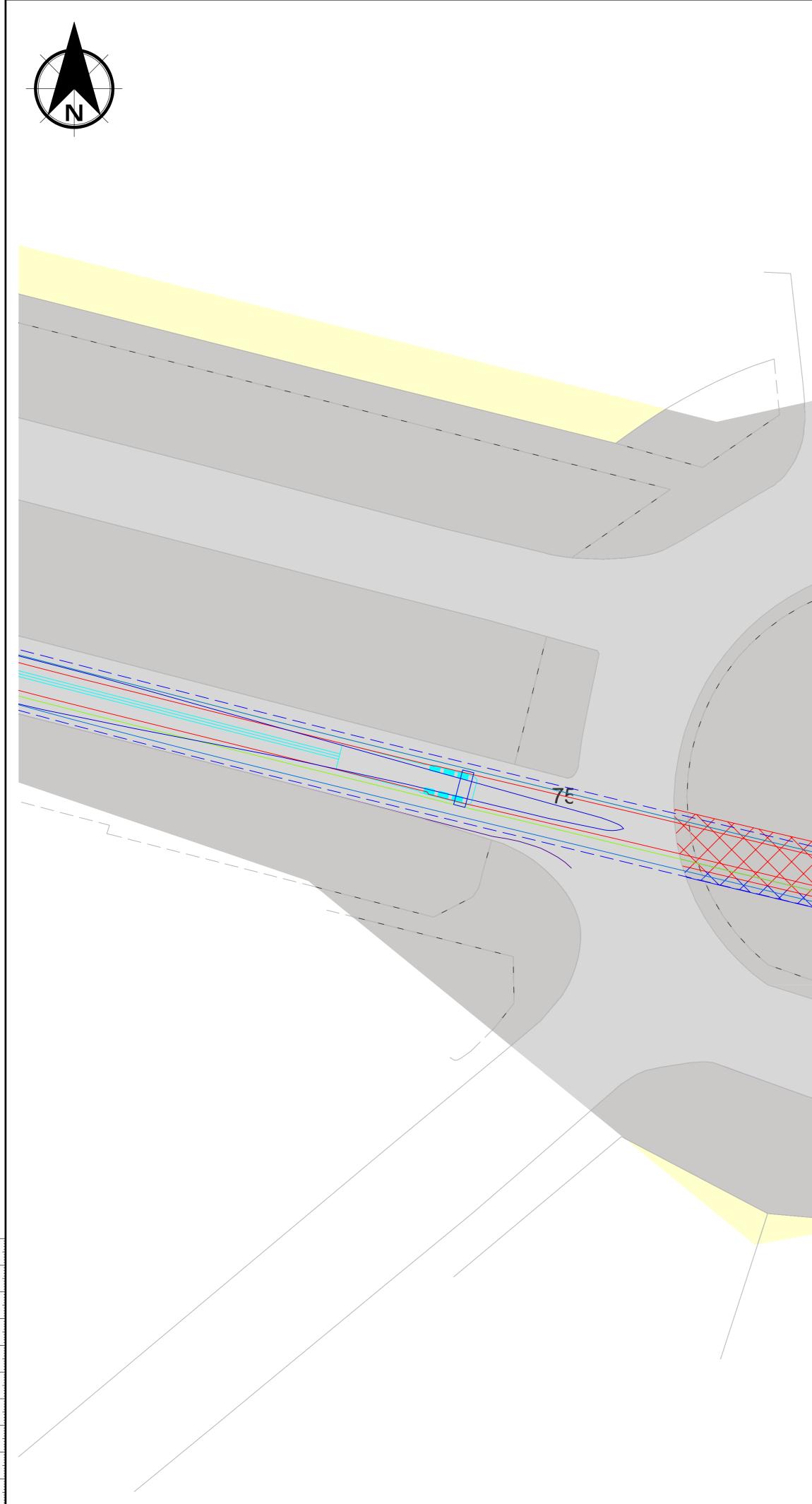




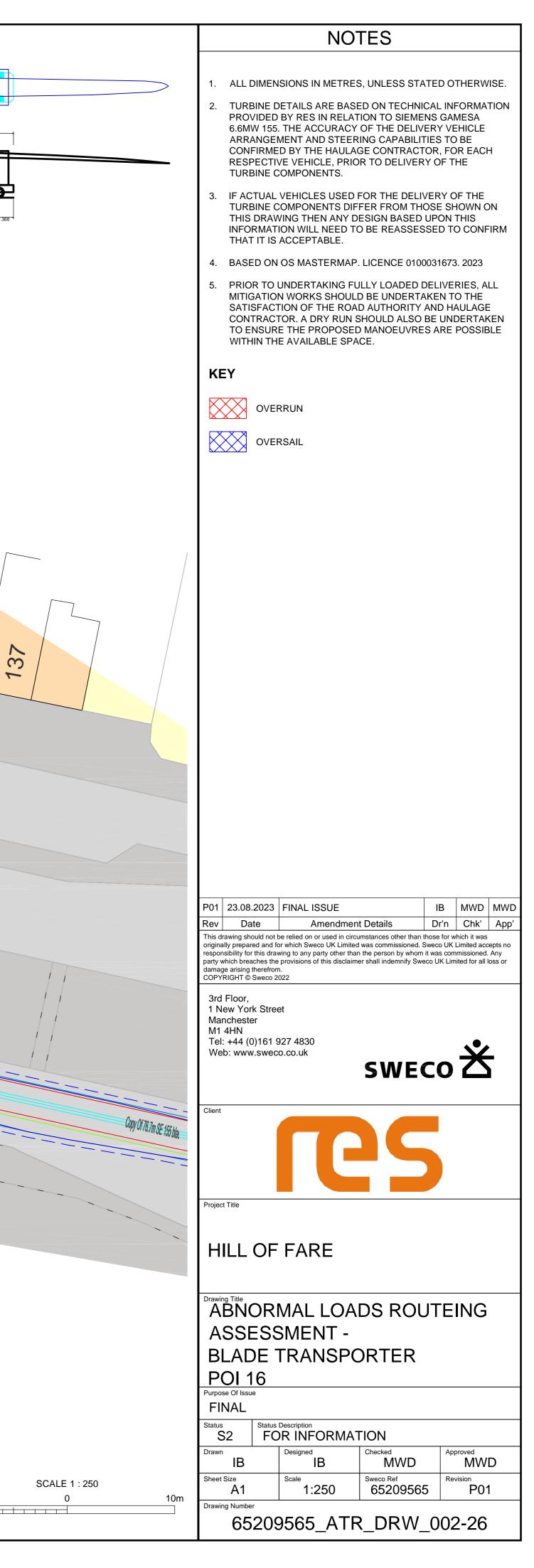


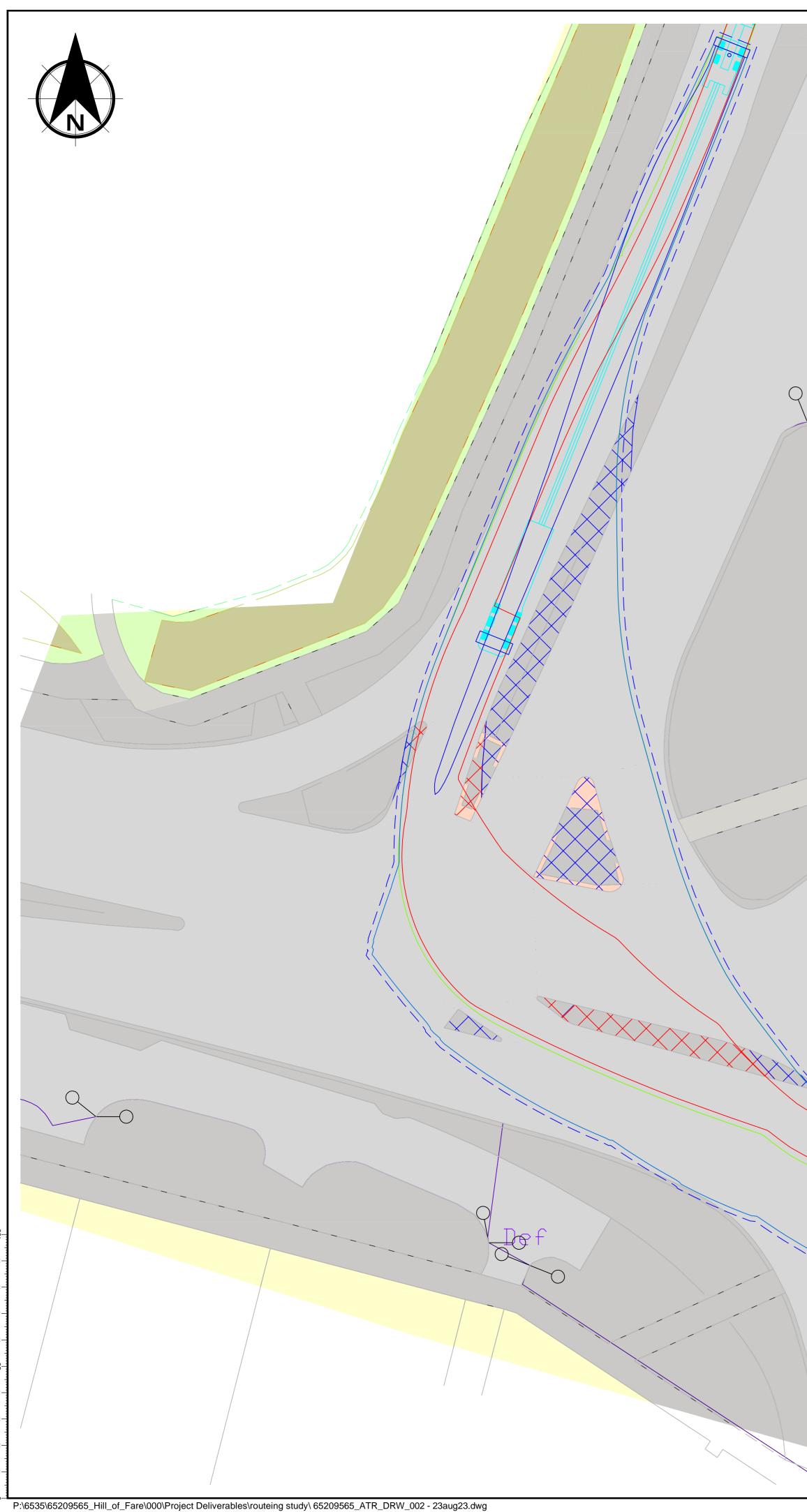
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	Project Title
	HILL OF FARE
	ASSESSMENT - BLADE TRANSPORTER POI 14 Purpose Of Issue FINAL
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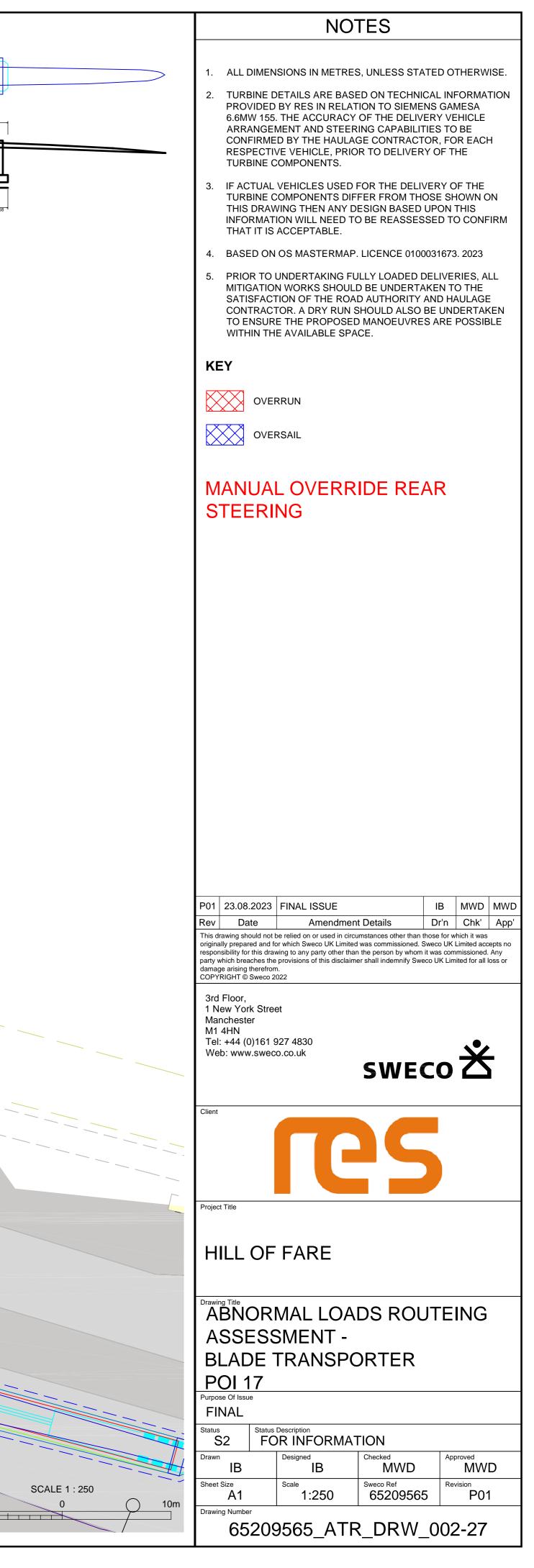


		Copy Of 76.7m SE 155 blade vehicle			
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5.155 Max 10° Vert					
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Copy Of 76.7m SE 155 blade vehicle Overall Length Overall Width Overall Body Height Min Body Ground Clearance Max Track Width Lock to lock time Wall to Wall Turning Radius	66.143m 3.402m 4.777m 0.427m 2.750m 6.00s 9.800m				
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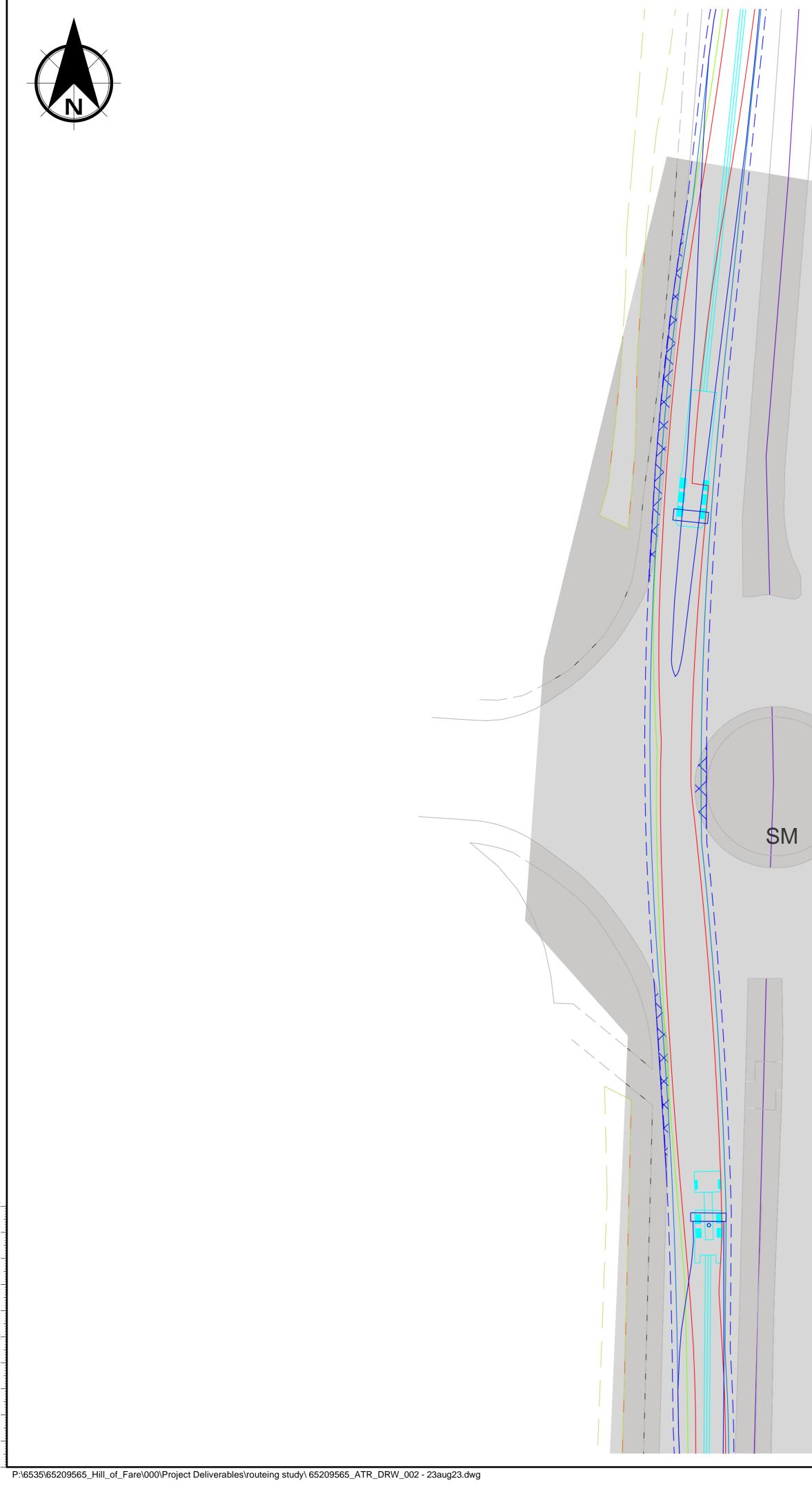




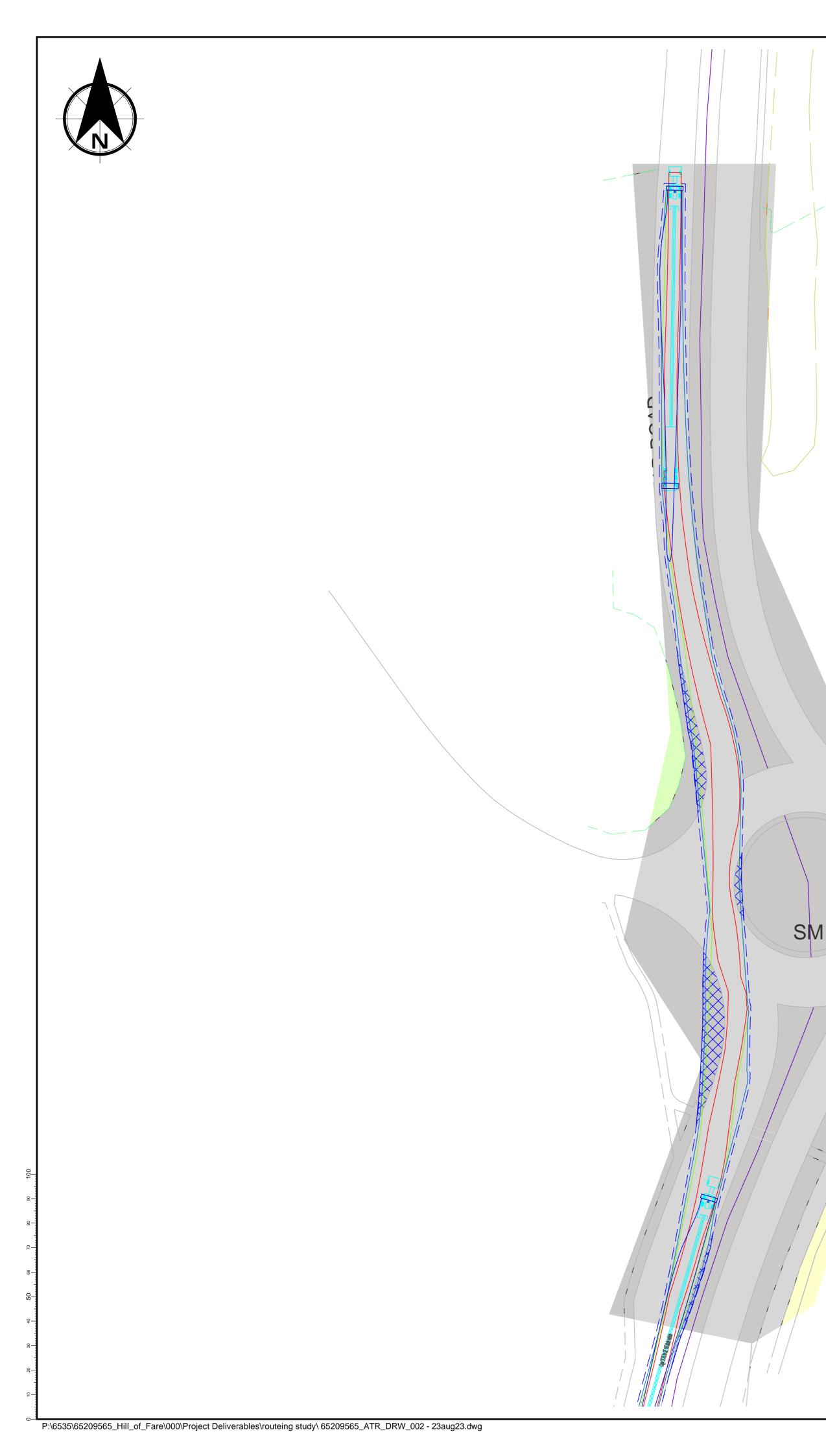
	Copy Of 76.7m SE 155 blade vehicle	
6.555	62.414	000
Copy Of 76.7m SE 155 blade vehicle Overall Length Overall Body Height Min Body Ground Clearance Max Track Width Lock to lock time Wall to Wall Turning Radius	563 66.143m 3.402m 4.777m 0.427m 2.750m 6.00s 9.800m	
	Filling Station	
	Def Condition	76. Tim SE 155 blade vehicle
		10m



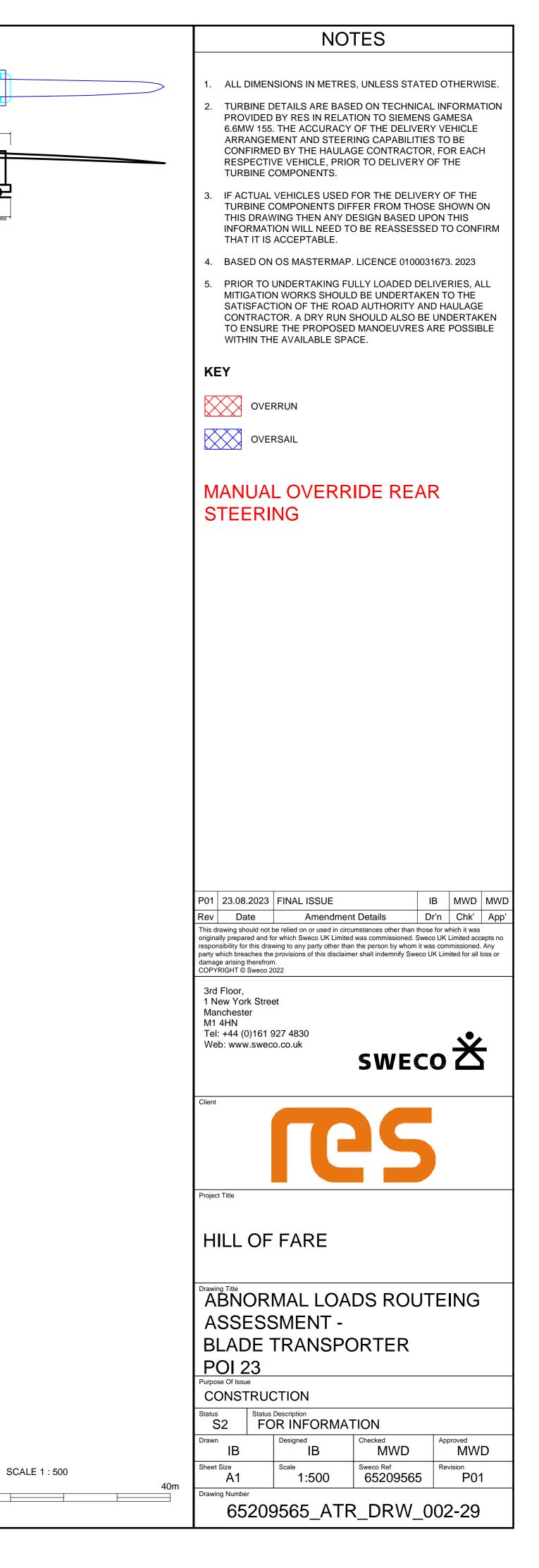




		NOTES
	Copy Of 76.7m SE 155 blade vehicle	1. ALL DIMENSIONS IN METRES, UNLESS STATED OTHERWISE.
		2. TURBINE DETAILS ARE BASED ON TECHNICAL INFORMATION PROVIDED BY RES IN RELATION TO SIEMENS GAMESA
6.555	62.414	6.6MW 155. THE ACCURACY OF THE DELIVERY VEHICLE ARRANGEMENT AND STEERING CAPABILITIES TO BE
		CONFIRMED BY THE HAULAGE CONTRACTOR, FOR EACH RESPECTIVE VEHICLE, PRIOR TO DELIVERY OF THE TURBINE COMPONENTS.
American Max 90° Horiz 5.155 Max 10° Vert 2255 3.3 1.3		3. IF ACTUAL VEHICLES USED FOR THE DELIVERY OF THE TURBINE COMPONENTS DIFFER FROM THOSE SHOWN ON
	56.9	THIS DRAWING THEN ANY DESIGN BASED UPON THIS INFORMATION WILL NEED TO BE REASSESSED TO CONFIRM THAT IT IS ACCEPTABLE.
Copy Of 76.7m SE 155 blade vehicle Overall Length66.143mOverall Width3.402mOverall Body Height4.777mMin Body Ground Clearance0.427mMax Track Width2.750mLock to lock time6.00sWall to Wall Turning Radius9.800m		4. BASED ON OS MASTERMAP. LICENCE 0100031673. 2023
Wall to Wall Turning Radius 9.800m		5. PRIOR TO UNDERTAKING FULLY LOADED DELIVERIES, ALL MITIGATION WORKS SHOULD BE UNDERTAKEN TO THE SATISFACTION OF THE ROAD AUTHORITY AND HAULAGE
		CONTRACTOR. A DRY RUN SHOULD ALSO BE UNDERTAKEN TO ENSURE THE PROPOSED MANOEUVRES ARE POSSIBLE
		WITHIN THE AVAILABLE SPACE.
		OVERSAIL
		P0123.08.2023FINAL ISSUEIBMWDMWDRevDateAmendment DetailsDr'nChk'App'
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		Client
		Project Title
		HILL OF FARE
		Drawing Title ABNORMAL LOADS ROUTEING
		ASSESSMENT - BLADE TRANSPORTER
		POI 22
		Purpose Of Issue FINAL
		Status Status Description S2 FOR INFORMATION Drawn Designed Checked Approved
	SCALE 1 : 250	IB IB MWD MWD Sheet Size Scale Sweco Ref Revision
	10m 0 10m	A1 1:250 65209565 P01 Drawing Number
		65209565_ATR_DRW_002-28



	Copy Of 76.7m SE 155 blade vehicle	
	62.414	
		<u> </u>
Copy Of 76 7m SE 155 blade vehicle	56.9	1.36 1.36 1.
Copy Of 76.7m SE 155 blade vehicle66.143mOverall Length64.143mOverall Width3.402mOverall Body Height4.777mMin Body Ground Clearance0.427mMax Track Width2.750mLock to lock time6.00sWall to Wall Turning Radius9.800m		





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Constitution of the state of th	 ALL DIMENSIONS IN METRES, UNLESS STATED OTHERWISE. TURBINE DETAILS ARE BASED ON TECHNICAL INFORMATION PROVIDED BY RES IN RELATION TO SIEMENS GAMESA 6.6MW 155. THE ACCURACY OF THE DELIVERY VEHICLE ARRANGEMENT AND STEERING CAPABILITIES TO BE CONFIRMED BY THE HAULAGE CONTRACTOR, FOR EACH RESPECTIVE VEHICLE, PRIOR TO DELIVERY OF THE TURBINE COMPONENTS. IF ACTUAL VEHICLES USED FOR THE DELIVERY OF THE TURBINE COMPONENTS DIFFER FROM THOSE SHOWN ON THIS DRAWING THEN ANY DESIGN BASED UPON THIS INFORMATION WILL NEED TO BE REASSESSED TO CONFIRM THAT IT IS ACCEPTABLE. BASED ON OS MASTERMAP. LICENCE 0100031673. 2023 PRIOR TO UNDERTAKING FULLY LOADED DELIVERIES, ALL MITIGATION WORKS SHOULD BE UNDERTAKEN TO THE SATISFACTION OF THE ROAD AUTHORITY AND HAULAGE CONTRACTOR. A DRY RUN SHOULD ALSO BE UNDERTAKEN TO ENSURE THE PROPOSED MANOEUVRES ARE POSSIBLE WITHIN THE AVAILABLE SPACE.
	KEY OVERRUN OVERSAIL MANUAL OVERRIDE REAR STEERING
	Poil 23.08.2023 FINAL ISSUE IB MWD MWD Rev Date Amendment Details Dr. Ch. App: The basing should not be related to a used in constructions of the three toos for which has commissioned. Severe UL initial data of the disciplination of th
SCALE 1 : 500 10m 0 40m 	Sheet Size Scale Sweco Ref Revision A1 1:500 65209565 P01 Drawing Number 65209565_ATR_DRW_002-30 002-30